



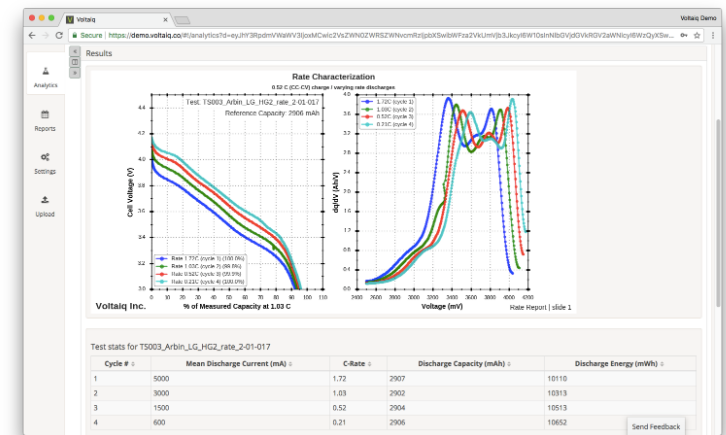
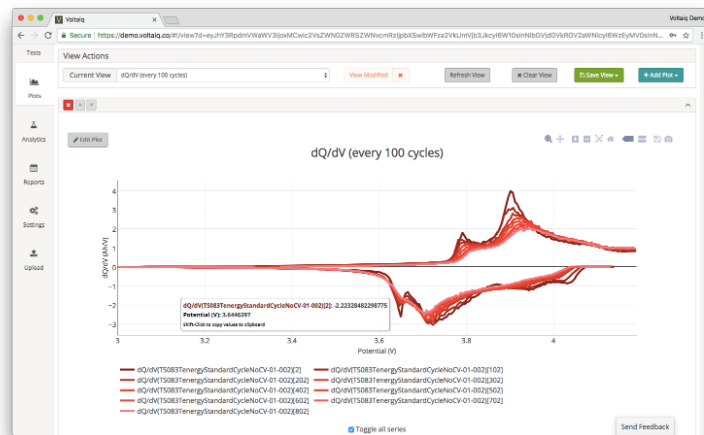
Software for Data-Driven
Battery Engineering

Eli Leland
Co-Founder & Chief Product Officer

AEC 2018
New York, NY

Voltaiq is a Battery Intelligence software company with the mission to bring your battery technology to market faster

- Software company founded in 2012 by battery engineers and data scientists
- Customers include Fortune 500, leading universities, cutting-edge startups
- Applications across consumer electronics, medical, EVs, and energy storage
- Offices in Brooklyn, NY, Berkeley, CA, and opening soon in Europe



We started Voltaiq to solve our own problems leading two ARPA-E research projects at the CUNY Energy Institute

Grid-scale battery and printed capacitor R&D projects

Thousands of prototypes to test

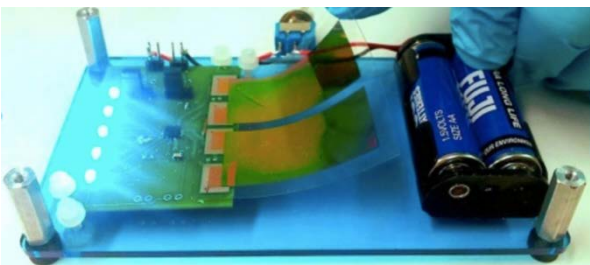
Huge data analysis challenges



Tal Z. Sholklapper, PhD
ARPA-E GRIDS
Flow-Assisted Alkaline Battery



Eli S. Leland, PhD
ARPA-E ADEPT:
Metacapacitors for Power Conversion

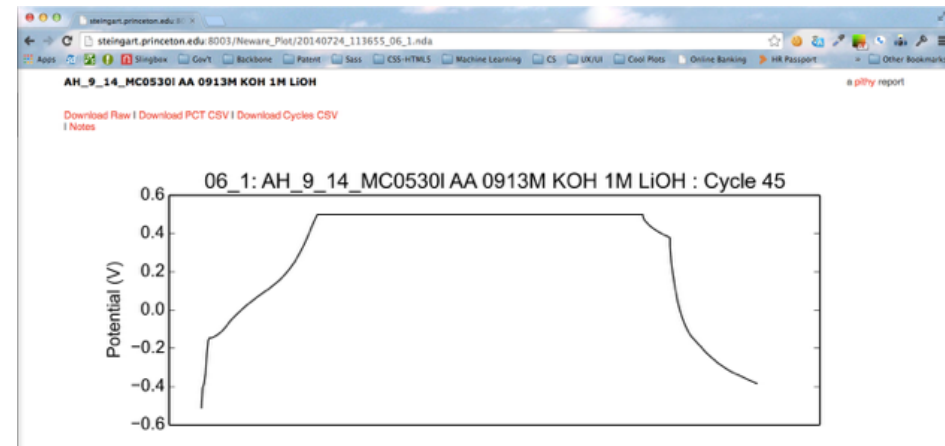


Our group developed some rudimentary software tools to enable basic data analysis in a web browser

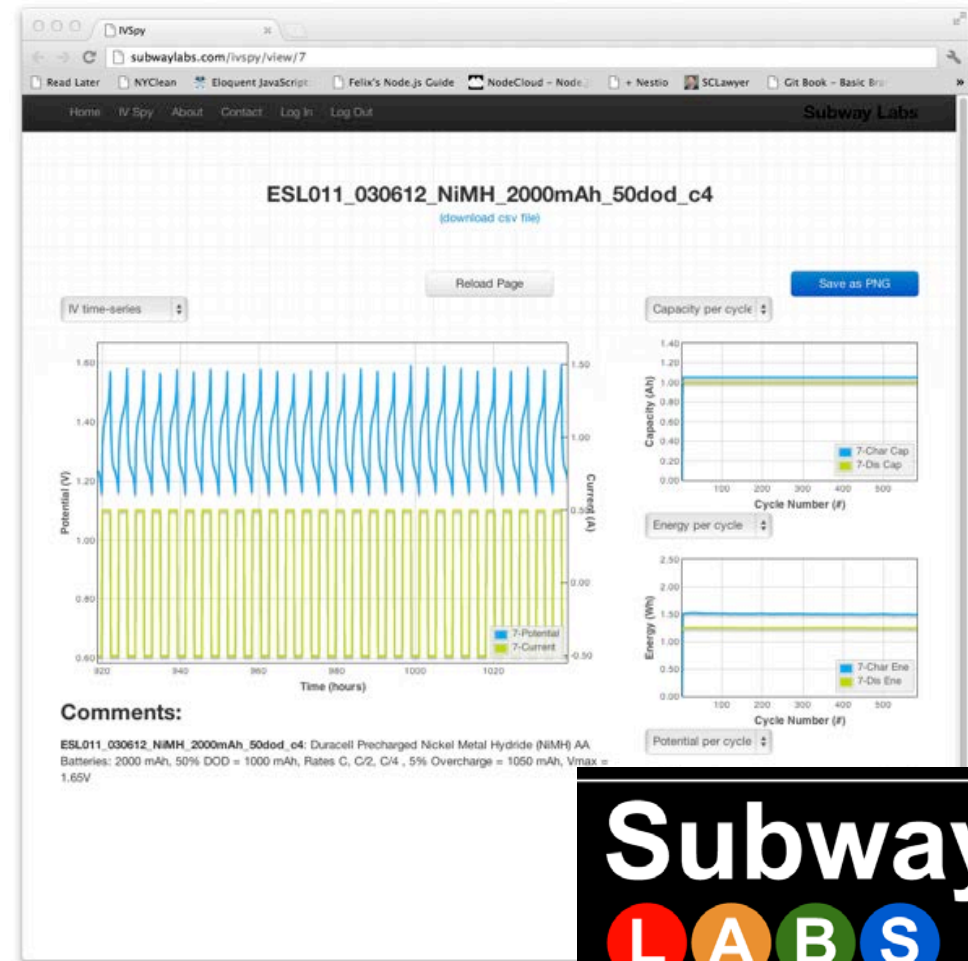
Huge data analysis challenges



A simpler, more sane way to analyze data

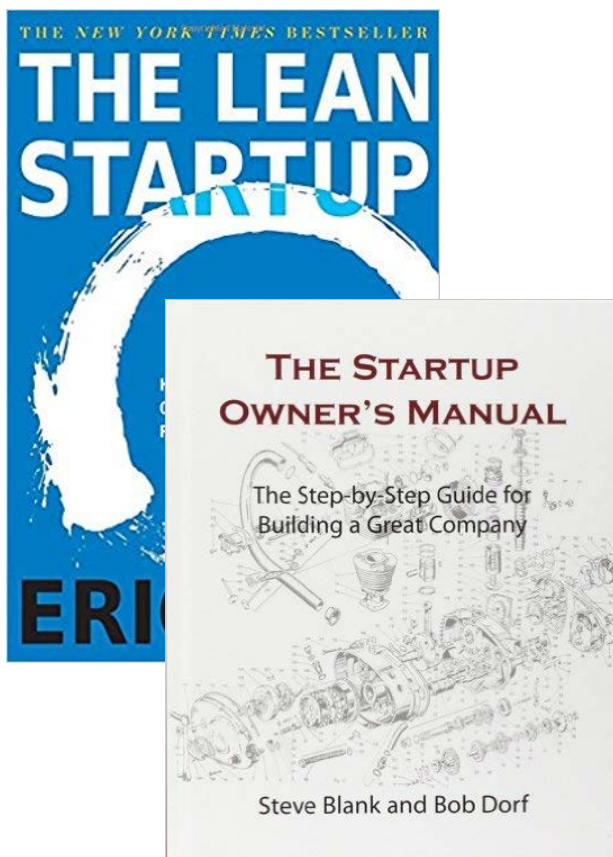


Early commercial interest led to the formation of Subway Labs, and a proof-of-concept deployment of our first product, *IV Spy*



Buoyed by this early success, we set about building a company — SBIR support from the DOE and NSF was vital early on

We read the books



Called everyone we knew



(and convinced ourselves there was a larger opportunity)

And secured SBIR funding



Office of Science
ASCR

Phase 1 & 2
\$1.15m total



Industrial
Innovation and
Partnerships

Phase 1 & 1b
\$200k total

Along the way we came up with a better name

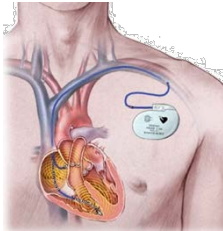


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Companies across industries are making high-stakes engineering decisions around what batteries to use and how to use them

Batteries power products that are more complex and expensive than ever before

Batteries must be safe



They must be reliable for years of use



They must be integrated into large systems



Poor choices can have disastrous impact on brand equity and balance sheet

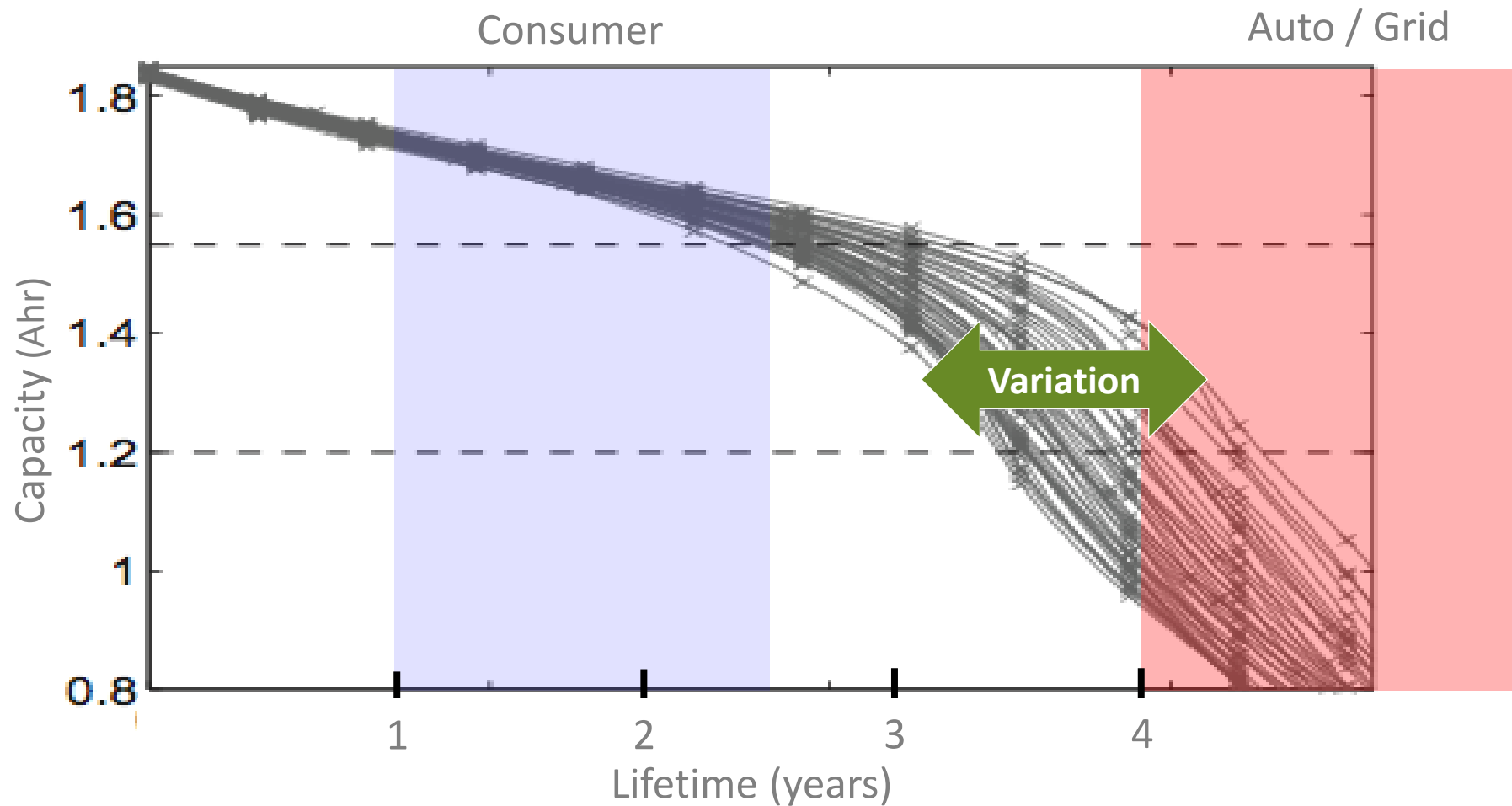
Samsung Galaxy Note 7 explosions



HP's 50,000 laptop recall over fire risk



Longer application lifetimes are presenting new challenges



High-level statistics such as battery capacity don't tell you enough

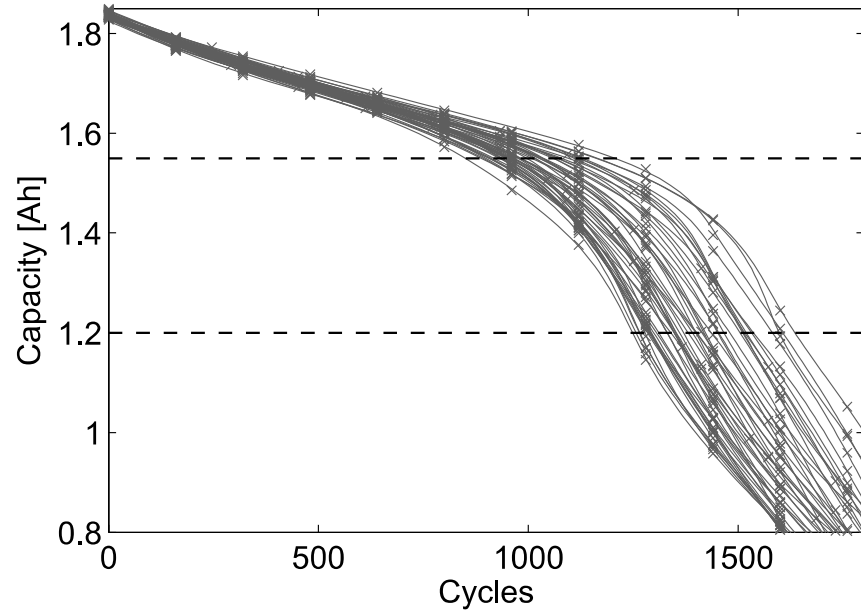


Fig. 6. Different aging trends from 48 equal cells under same aging conditions and profiles.

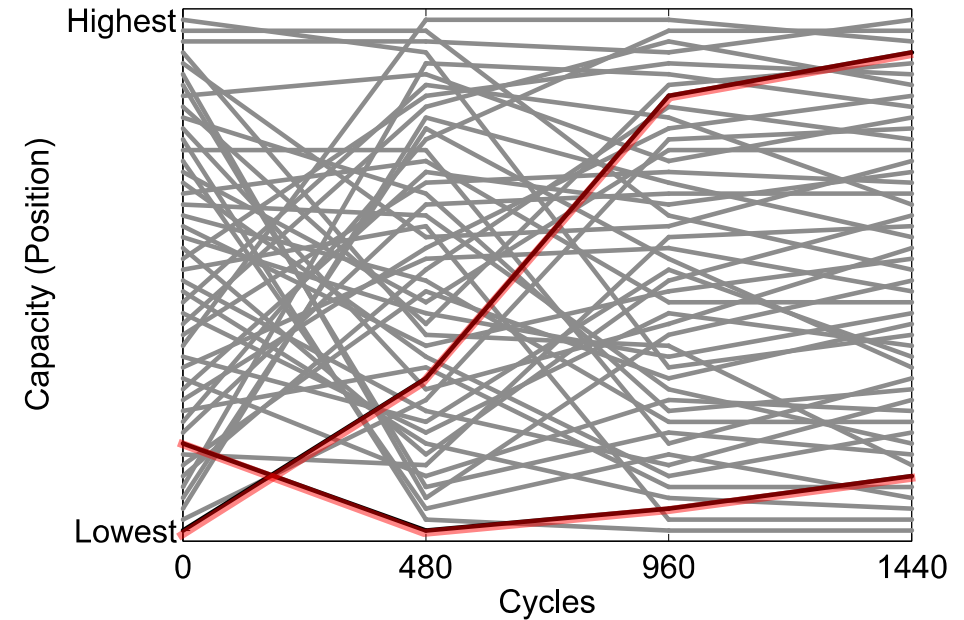


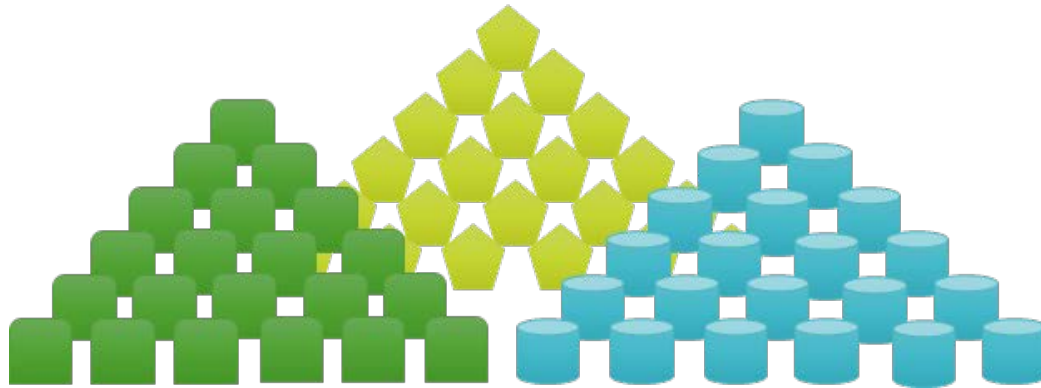
Fig. 7. Development of the position of the 48 cells within the sorted capacity at four cycle lifetimes.

Minimal correlation between capacity early and late in the life cycle

Developing safe and effective battery products has a time problem

Testing and analysis is time consuming and inefficient

Data outputs-too many files, too many formats



Makeshift analysis tools

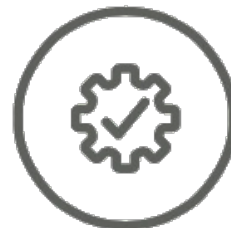


Data isn't shared across the industry value chain

R&D



Manufacturing



Integration

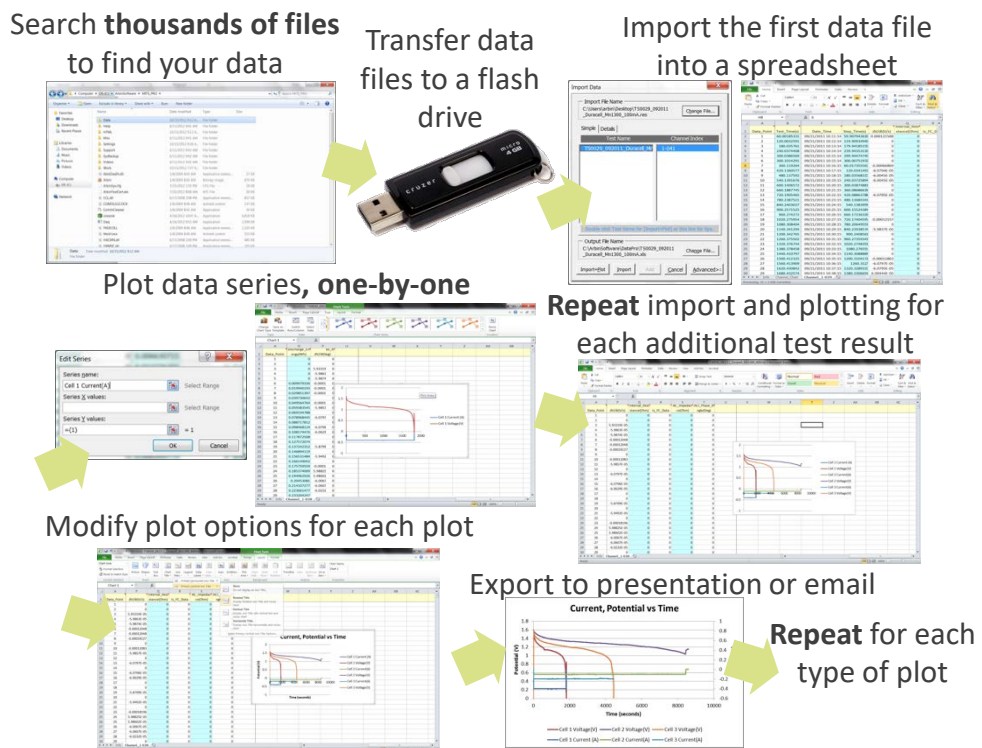


Field



Voltaiq gets battery-powered products to market faster, lowers engineering costs, and decreases risk

Typical battery analysis workflow

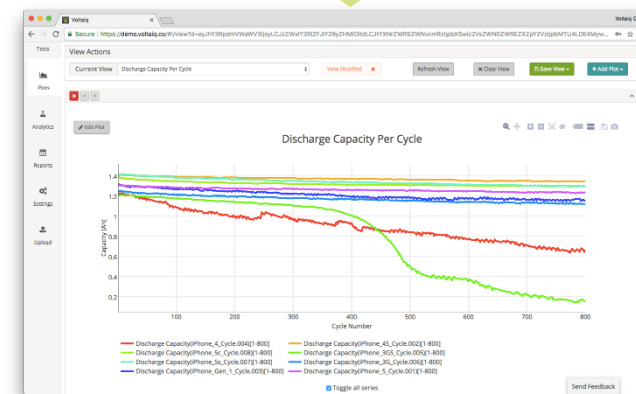


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Select current and historic data to compare, from a single database

Actions	Device Name	Tests	Project	Device Info	Cycles	Tags	Comments	Created	Last Updated
[Icons]	T5074EnergyGCOSCCycle	[Icons]	Teneger Study	[Icons]	722	[Icons]		2016.05.06 11:20:43	2017.10.31 18:00:21
[Icons]	T5074EnergyGCOSCCycle	[Icons]	Teneger Study	[Icons]	740	[Icons]		2016.05.06 11:23:17	2017.10.31 18:00:07
[Icons]	T5087EnergyGCOSCCycle	[Icons]	Teneger Study	[Icons]	707	[Icons]		2016.05.06 11:22:38	2017.10.31 17:29:54
[Icons]	T5077EnergyGCOSCCycle	[Icons]	Teneger Study	[Icons]	742	[Icons]		2016.05.06 11:29:34	2017.10.31 17:48:41
[Icons]	T5077EnergyGCOSCCycle	[Icons]	Teneger Study	[Icons]	748	[Icons]		2016.05.06 11:22:00	2017.10.31 17:48:06
[Icons]	T5077EnergyGCOSCCycle	[Icons]	Teneger Study	[Icons]	720	[Icons]		2016.05.06 11:28:12	2017.10.31 17:48:27
[Icons]	T5087EnergyGCOSCCycle	[Icons]	Teneger Study	[Icons]	728	[Icons]		2016.05.06 11:29:26	2017.10.31 17:48:06
[Icons]	T5087EnergyGCOSCCycle	[Icons]	Teneger Study	[Icons]	753	[Icons]		2016.05.06 11:41:40	2017.10.31 17:47:53
[Icons]	Sommedak - brms110	[Icons]	Field	[Icons]	502	[Icons]		2016.05.06 13:28:50	2017.10.31 17:48:17
[Icons]	Balken - brms159	[Icons]	Field	[Icons]	352	[Icons]		2017.10.23 13:28:50	2017.10.23 13:28:50

Analyze in browser, share by links



Boost equipment utilization 30% — Save time equal to multiple FTEs

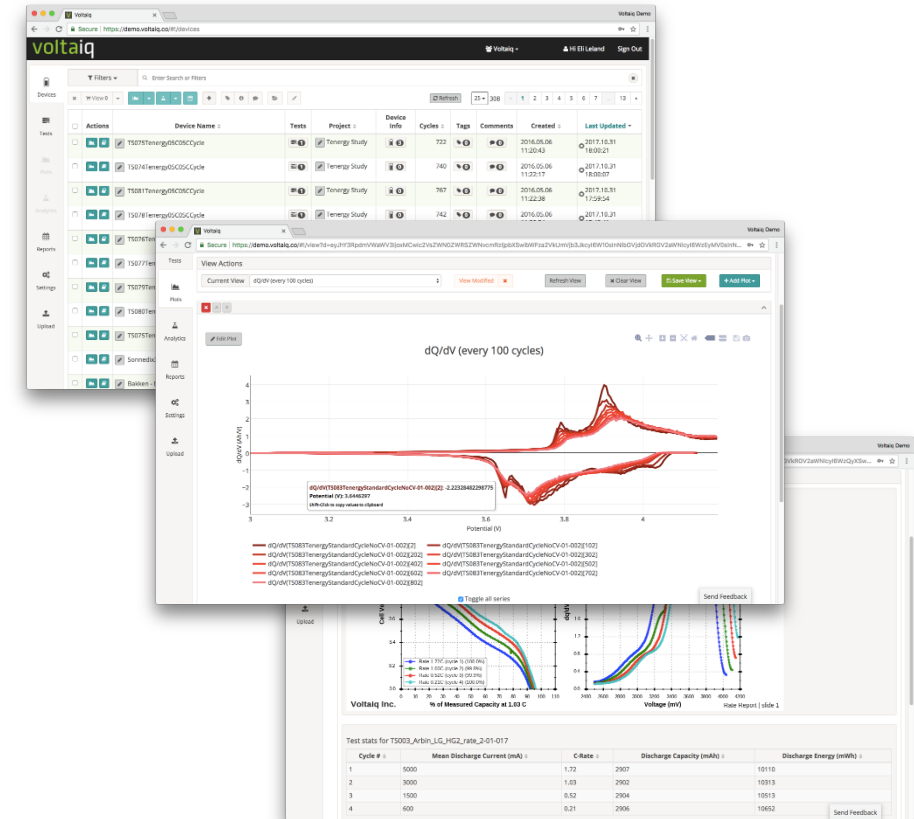
Voltaiq aggregates data across sources, harmonizes that data on a cloud platform, and provides in-depth performance analytics



Battery cyclers and systems in the field generate data

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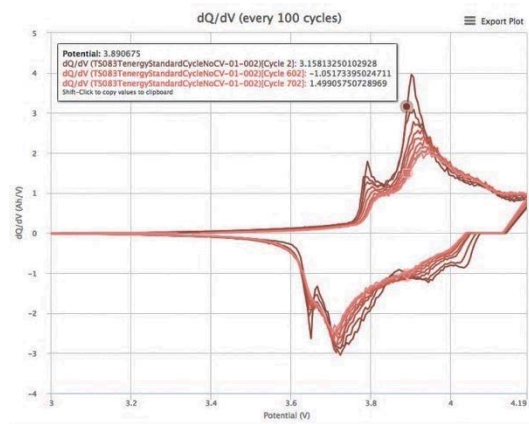
Data is automatically centralized and harmonized in Voltaiq



Quickly find, visualize, compare, and analyze performance

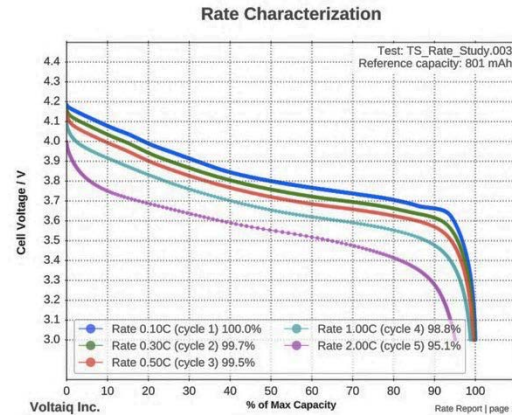
Voltaiq Battery Intelligence software engineering modules

Voltaiq Core



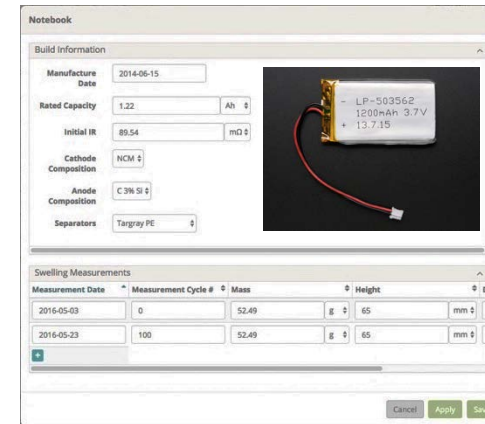
Rapid **interactive** data **visualization**, powerful **search**, seamless **sharing** and collaboration with colleagues, near and far

Voltaiq Analytics*



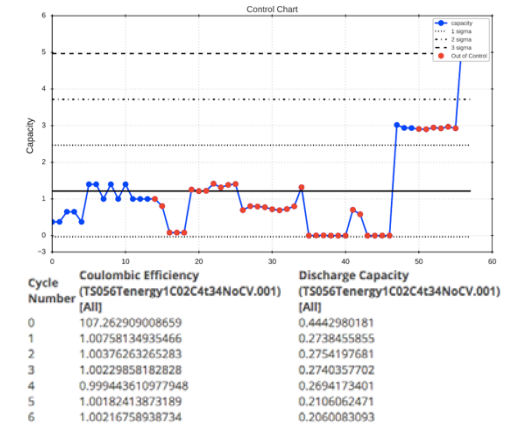
Powerful **custom** analysis of your entire dataset: Statistical studies, pass/fail **automation**, specialty analysis (HPPC, capacitor ESR), production **statistics**

Voltaiq Notebook*



Record and **track** battery **materials**, processing, test conditions, changing **dimensions**, and **observations**, and analyze values alongside performance data

Voltaiq Reports*

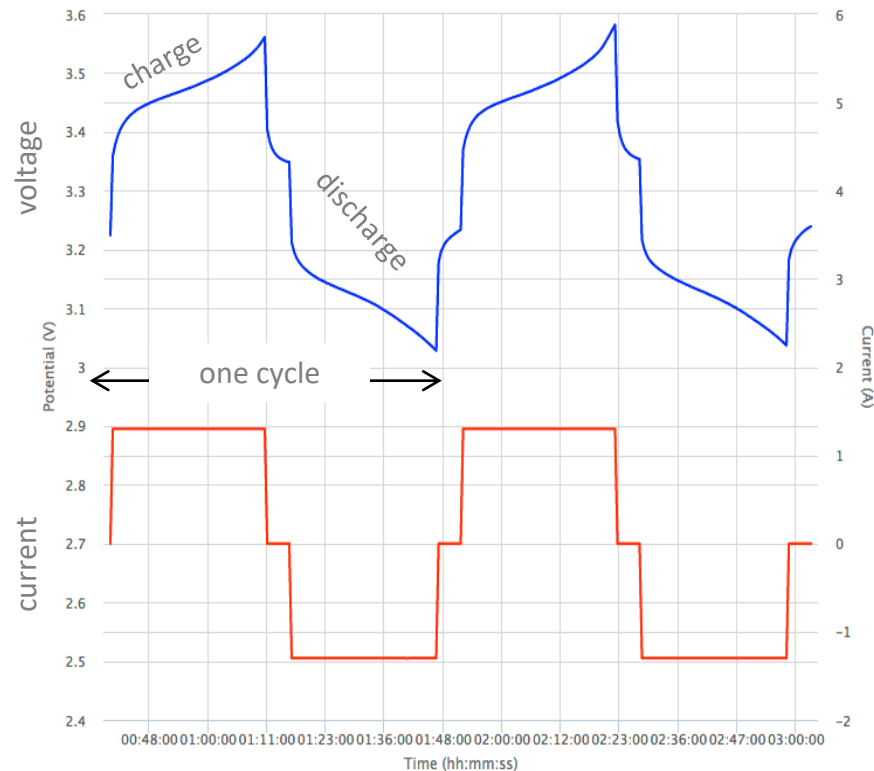


Automated, fully **customizable** reports emailed to your inbox on a scheduled or event-driven basis; The Voltaiq **“Virtual Technician”**

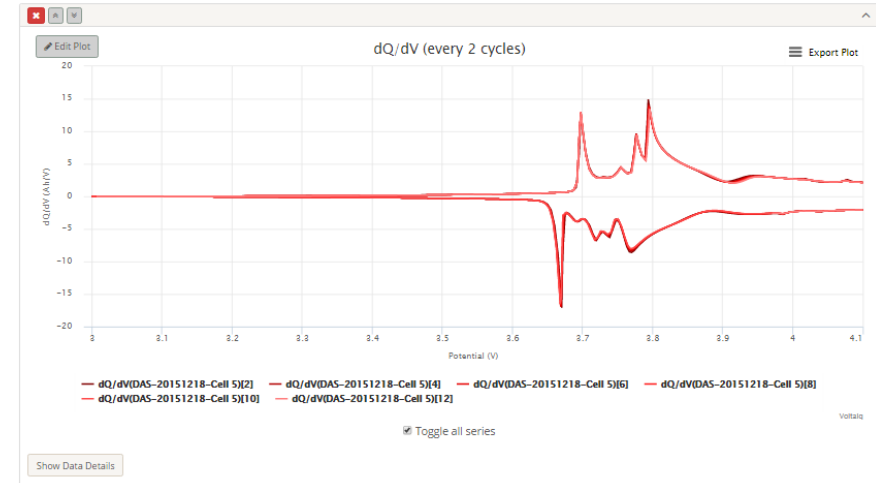
* Optional

Voltaiq helps you dig deeper to unlock insights hidden in your battery data

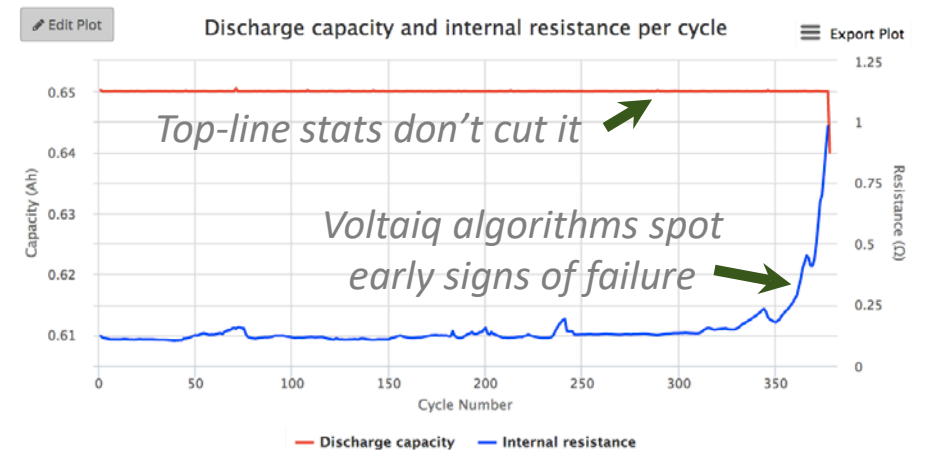
From raw time-series current and voltage...



Differential capacity analysis



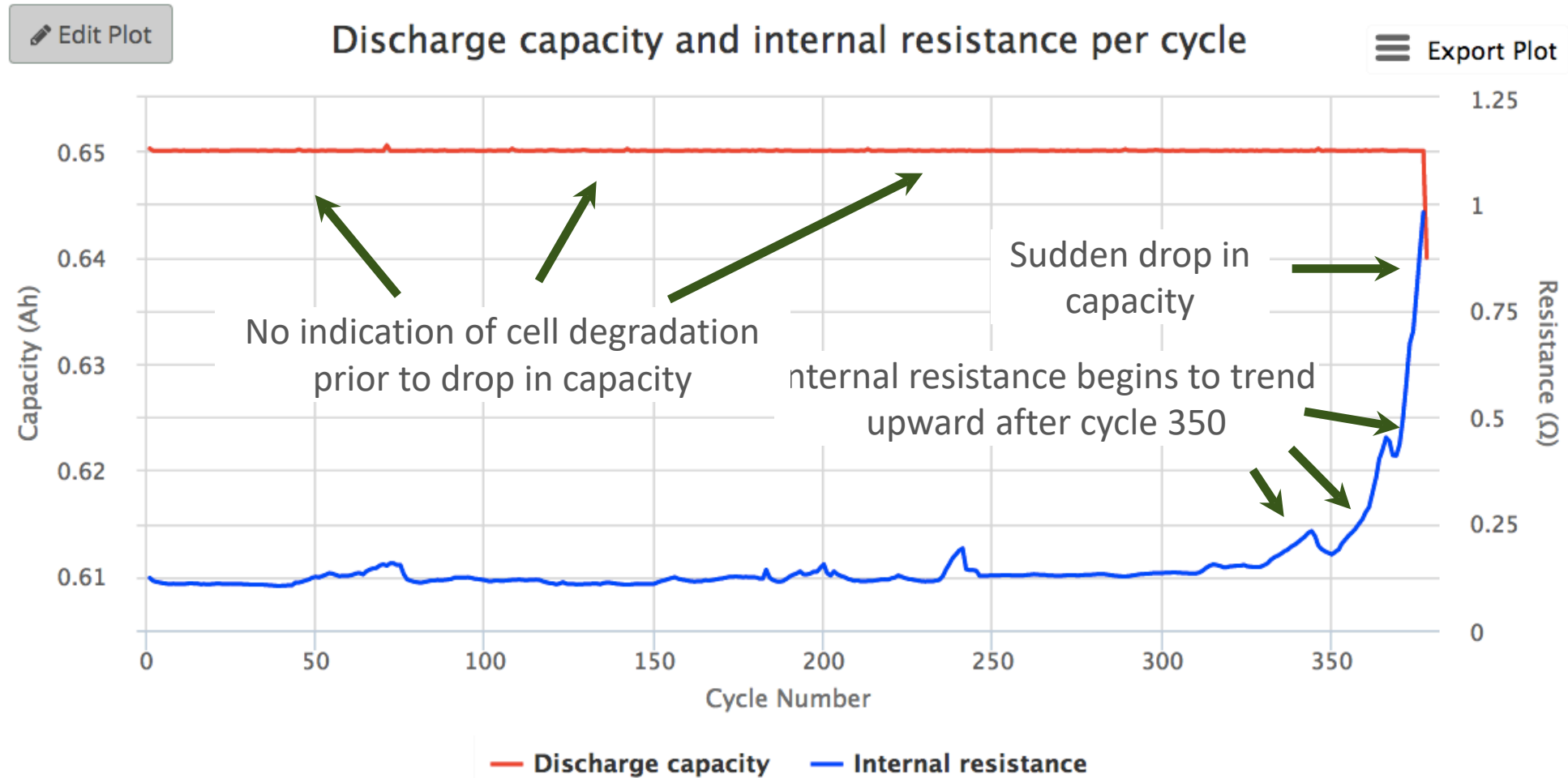
Advanced cycling analysis



Our analytics derive dozens of additional time-series and per-cycle parameters from all raw data streams

Harmonized time-series values	Aggregated per-cycle values		
Test Time	Cycle Number	Minimum Potential	Cycle Start Time
Timestamp	Charge Capacity	Maximum Potential	Cycle End Time
Datapoint Number	Discharge Capacity	Initial Charge Potential	Cycle Start Timestamp
Datapoint Ordinal	Minimum Test Net Capacity	Final Charge Potential	Cycle End Timestamp
Cycle Number	Maximum Test Net Capacity	Initial Discharge Potential	CV Charge Time
Current	Maximum Cumulative Capacity	Final Discharge Potential	Other Charge Time
Potential	Cumulative Charge Capacity	Open Circuit Potential - Charge	Total Charge Time
Step Index	Cumulative Discharge Capacity	Open Circuit Potential - Discharge	CV Discharge Time
Step Time	Cycle Net Capacity	Relaxation Potential - Charge	Other Discharge Time
Charge Capacity	CV Charge Capacity	Relaxation Potential - Discharge	Total Discharge Time
Discharge Capacity	Other Charge Capacity	Mean Charge Potential (time-weighted)	Rest Time
Charge Energy	Charge Energy	Mean Discharge Potential (time-weighted)	Other Cycle Time
Discharge Energy	Discharge Energy	Mean Charge Potential (capacity-weighted)	Total Cycle Time
	Minimum Test Net Energy	Mean Discharge Potential (capacity-weighted)	Maximum Charge Power
	Maximum Test Net Energy	Minimum Charge Current	Minimum Charge Power
	Maximum Cumulative Energy	Maximum Charge Current	Maximum Discharge Power
	Cumulative Charge Energy	Mean Charge Current (time-weighted)	Minimum Discharge Power
	Cumulative Discharge Energy	Minimum Discharge Current	Mean Charge Power (time-weighted)
	Cycle Net Energy	Maximum Discharge Current	Mean Discharge Power (time-weighted)
	CV Charge Energy	Mean Discharge Current (time-weighted)	Internal Resistance Start of Charge
	Other Charge Energy		Internal Resistance End of Charge
	Coulombic Efficiency		Internal Resistance Start of Discharge
	Energy Efficiency		Internal Resistance End of Discharge
	Voltage Efficiency		
Derived time-series values			
Power			
Differential voltage dV/dt			
Differential capacity dQ/dV			
Current Cycle Net Capacity			
Current Cycle Net Energy			
Test Net Capacity			
Test Net Energy			
Test Cumulative Capacity			
Test Cumulative Energy			

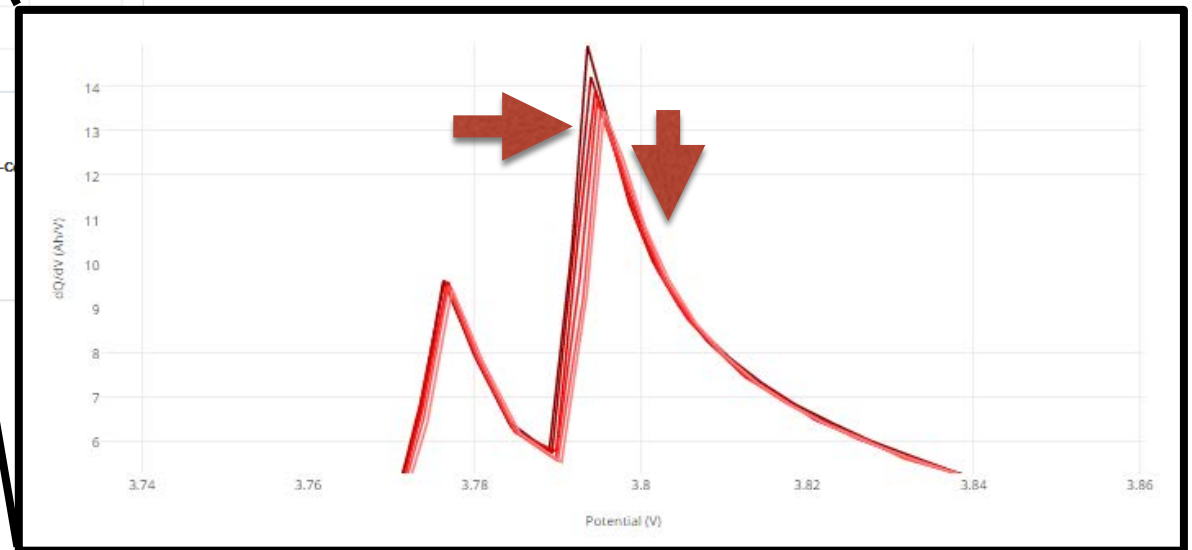
Voltaiq includes predictive analytics built in to spot degradation trends sooner



We are developing algorithms that use advanced features extracted from time-series data to provide even greater predictive capability

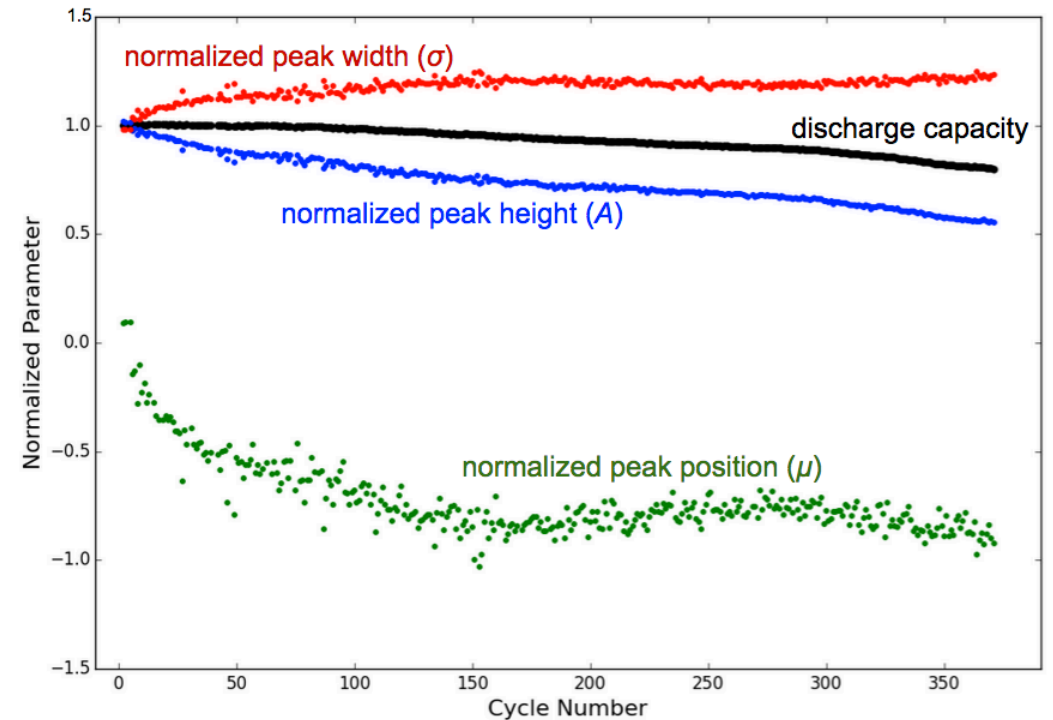
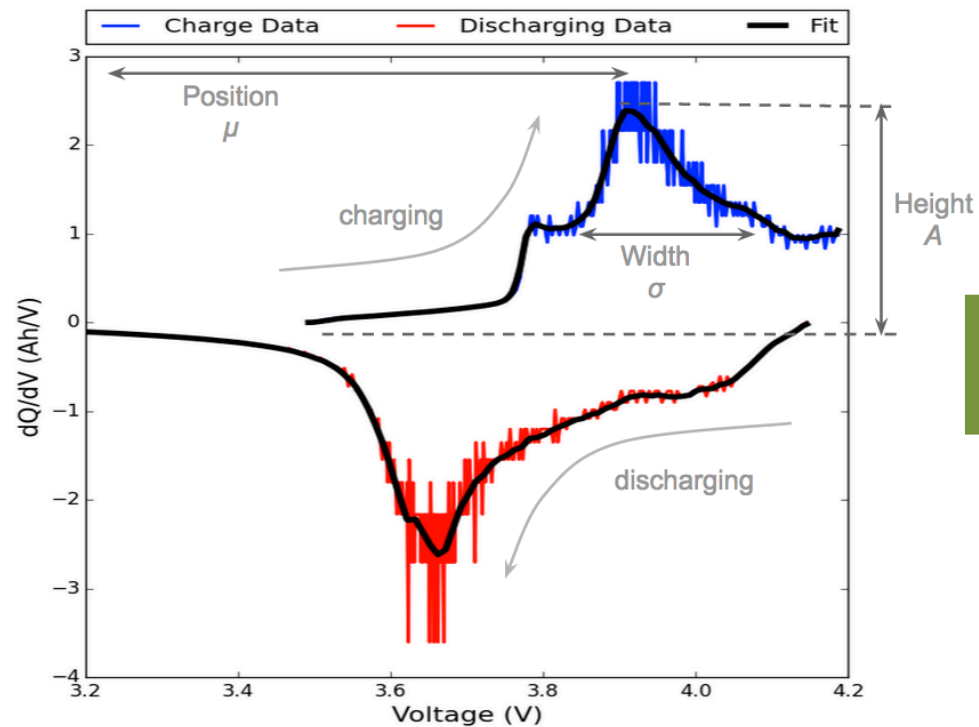


Change observed in 12 cycles using high-precision battery cyclers!



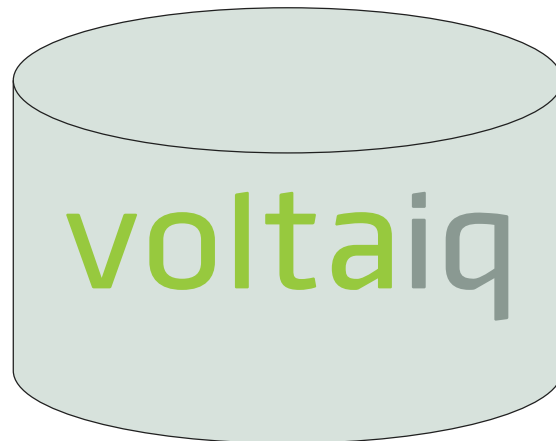
*Peak position indicates internal resistance; peak height indicates electrode capacity

We are developing algorithms that use advanced features extracted from time-series data to provide even greater predictive capability

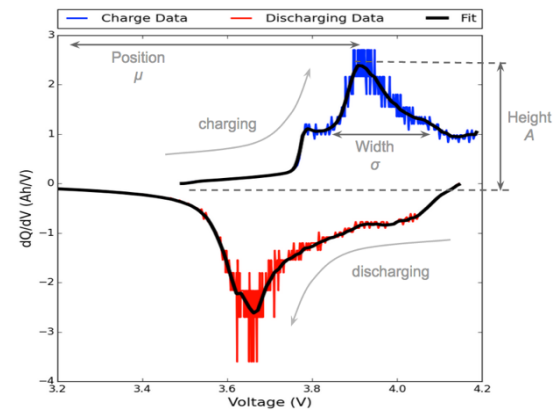


Over time, our data asset and predictive analytics will drive value across the battery supply chain and life cycle

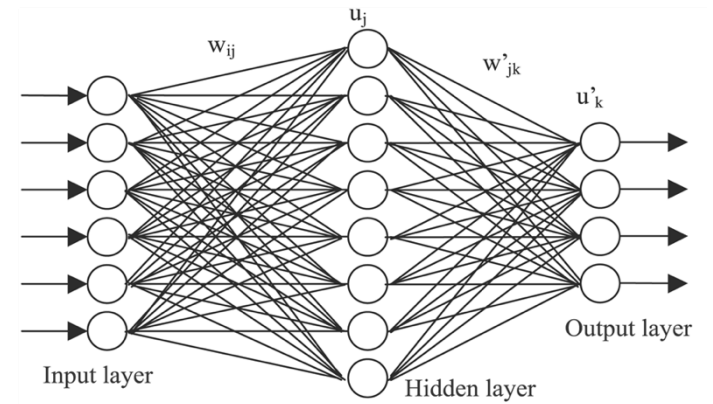
Massive battery performance database



Proprietary analytics



Machine learning



- Predict failure without testing to end-of-life
- Optimize device operation
- Minimize product risks

Voltaiq is a full lifecycle solution for ensuring high product quality and traceability from materials through end of life



VENDOR

- Was the battery made well with the right materials?
- Is battery quality consistent?

OEM

- Was the battery integrated properly?
- Is the system safe?
- What is the expected lifetime?

USER

- Was the battery used properly?
- Is my warranty valid?
- Did control algorithms maximize value?

2ND LIFE

- How much value can the battery deliver?
- What is the best application for this battery?

Voltaiq Battery Intelligence Platform

CONTACT

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