

# Self Assembled Heterojunction Solar Cell Active Layers: CFN/USB/CAT Collaboation

*Supported in part by the SensorCat program at NYSTAR,NSF-MRSEC*



## Jennifer A. Segui

PhD student in Biomedical Engineering.

Advisor: Miriam Rafailovich  
Jennifer received her B.S. in Electrical and Computer engineering from the Illinois Institute of Technology.



## Charles T. Black

Scientist and the Group Leader for Electronic Nanomaterials

Dr. Black received his Ph.D. in Physics from Harvard University in 1996



## Sushil Satija:

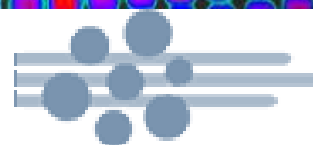
Senior Scientist Center for Neutron Research, NIST

National Institute of Standards and Technology

**NIST**  
National Institute of Standards and Technology



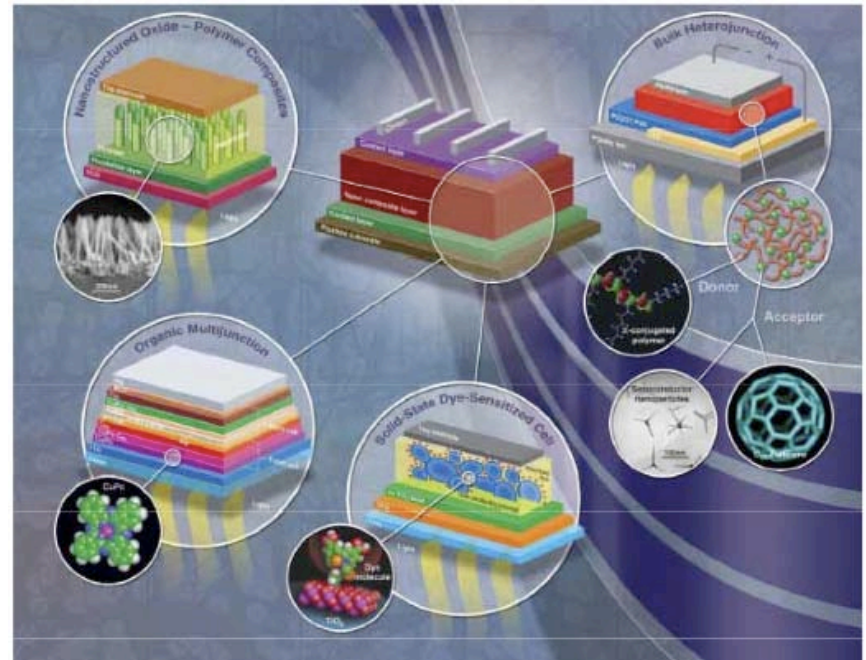
STONY BROOK UNIVERSITY



Center for Functional Nanomaterials

# Solar Cells

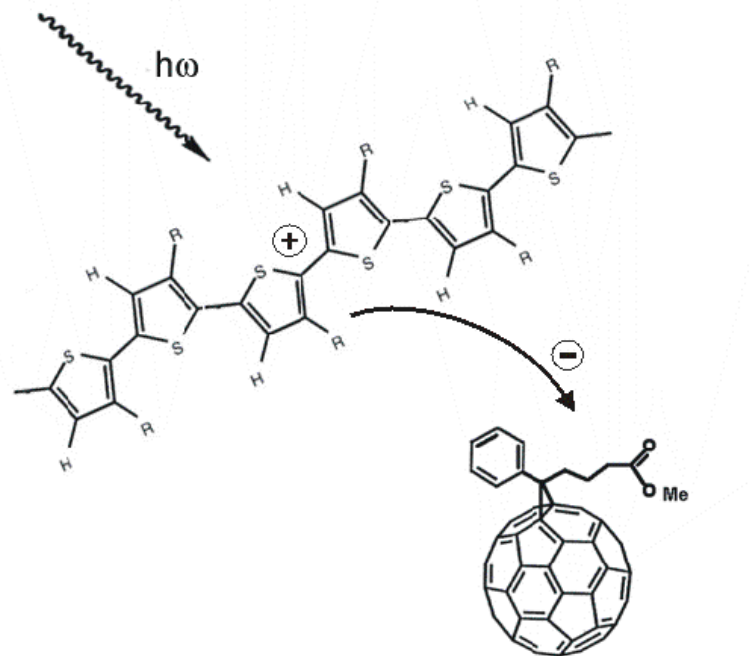
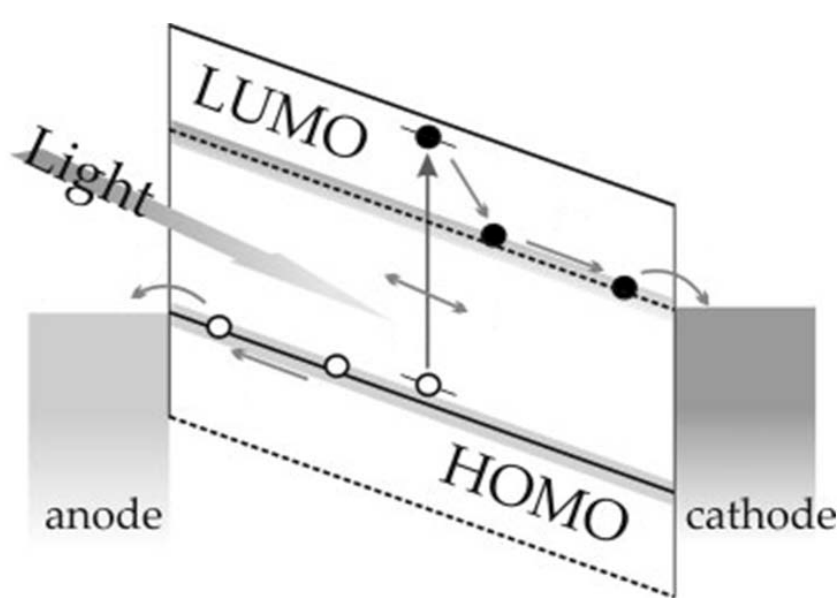
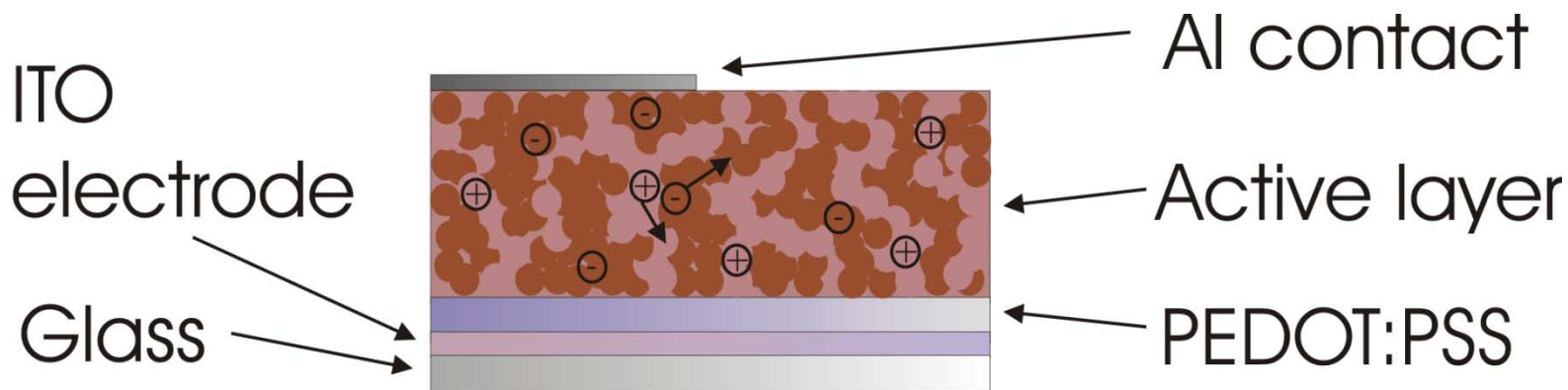
- 1<sup>st</sup> generation:
  - Large area, high quality, single junction
  - Typical silicon solar cells- efficient, but very expensive
- 2<sup>nd</sup> generation:
  - Thin film cells
  - CIGS-CIS, DSC and CdTe
- 3<sup>rd</sup> generation:
  - Multijunction PV cells
  - Organic solar cells



# Objectives

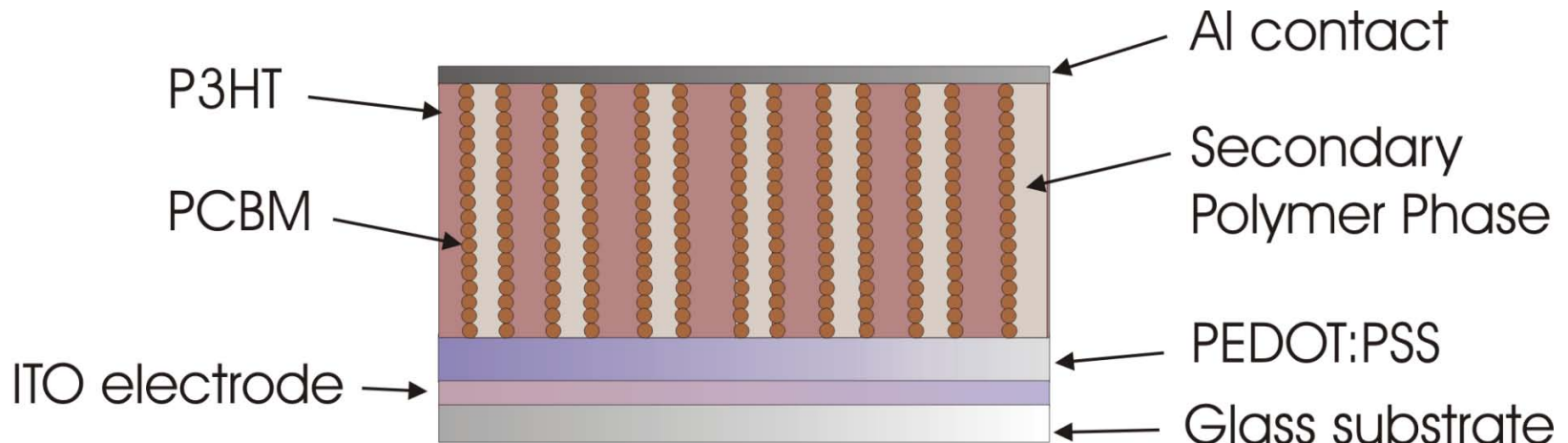
1. Morphological control of the P3HT and PCBM phases used in current BHJ solar cells to achieve a more precisely organized and efficient structure.
2. Investigate the physical properties of the materials, as received from the supplier, so that we may determine if new materials or functionalization is required to achieve a novel, successful BHJ solar cell structure

# Current State-of-the-Art BHJ Solar Cell



# Proposed Structure

- Improved UV-vis absorption efficiency due to increased polymer content
- Control over domain size and interface width to improve exciton dissociation efficiency
- Improve carrier transport by creating columnar domains – shorter path: less scattering, trapping



# • Fillers at Blend interfaces

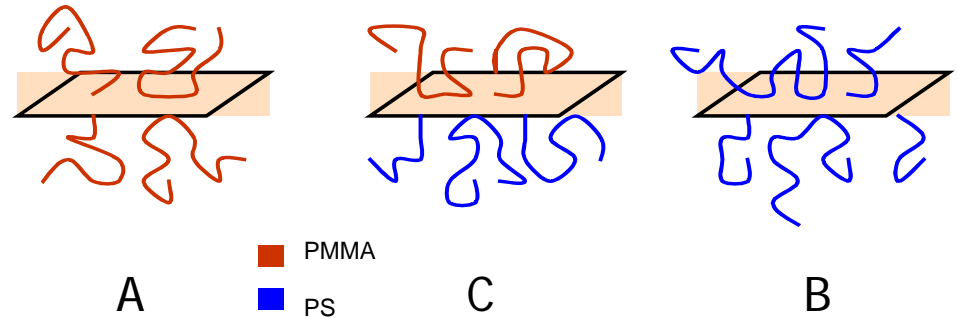
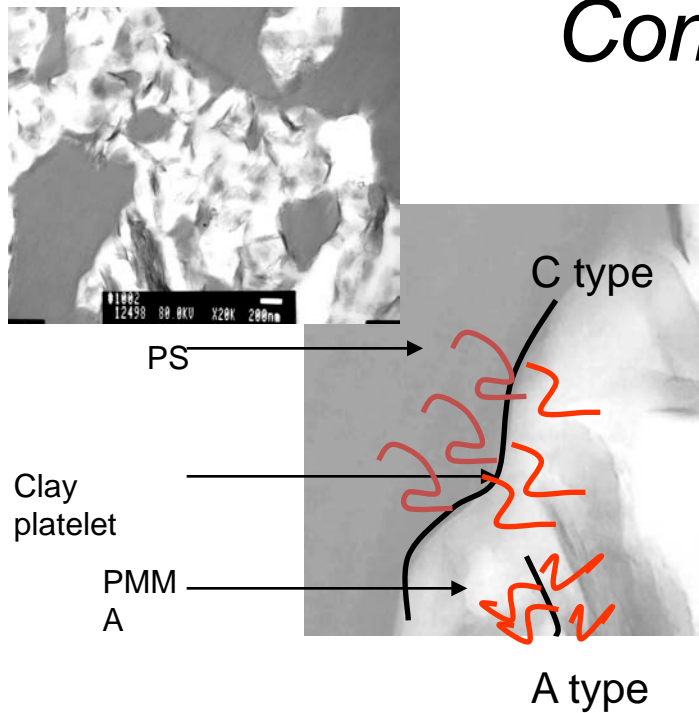
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- Interfaces have unfavorable energy.
- Both phases interact with the filler.
- Both  $E_a$ ,  $E_b$  have to be less than  $E_{ab}$
- Key to the use of nanofillers: Fillers will migrate to the interface and lower the energy of the system
  - Fillers must migrate to the interface between the two polymers
  - Fillers must provide mechanical reinforcement across the interface
  - Low concentrations of fillers should provide desired effect

# Compatibilization Model

M. Si et al Macromolecules, 2006

Three types of in-situ graft absorption on clay



Equilibrium morphology can be determined by balancing the reduction in interfacial energy with the increase in bending energy:

$$F = \gamma(n - m)l^2 + \gamma' ml^2 + mF_{bending}$$

Energy penalty of putting C type platelets in either of the phases

Interfacial energy of the platelet covered domains

Bending energy of the platelets due to interfacial curvature.

$\gamma$ : the interfacial energy between the two polymers,  
 $\gamma'$ : is the interfacial energy when platelets are at the interface,

$n$ : the total number of clay platelets of C

$m$ : the number of clay platelets of C, contributing interfacial energy reduction

$P$ : the surface area of the platelets

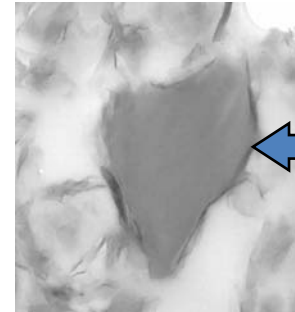
$r$ : the radius of domains



# Compatibilization Theory

Assumption: all the domains are fully covered by the clay platelets and the blend has equal amount of each phase, we can derive an expression for  $m$ :

$$F_{bending} = \frac{Eh \zeta^4}{4l^2} \quad (\zeta \approx R/r) \quad m = 3V / 2rl^2$$



Platelet bending

$E$ : Young's modulus,  $h$ : thickness of a platelet,  $\zeta$ : displacement of the platelet for small deformations,  $V$ : system volume

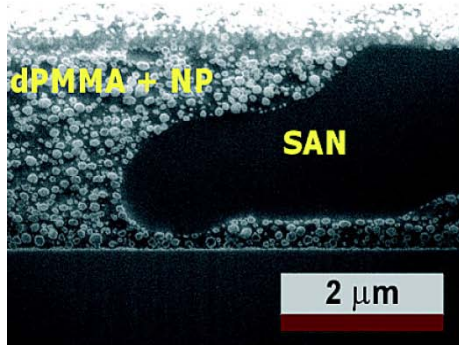
Minimize free energy with respect to  $r$ ,  
 $dF/dr = 0$

$$r = \alpha l \quad \alpha = \left( \frac{5Eh}{4(\gamma - \gamma')} \right)^{1/4}$$

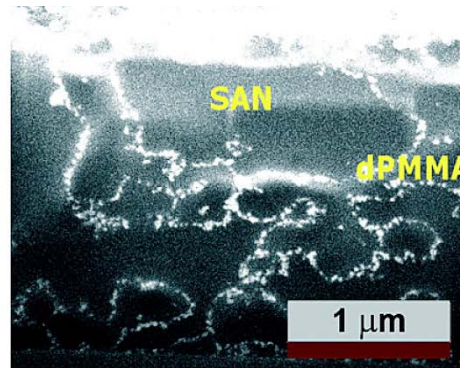
- Let  $\gamma = 2\text{mN/m}$ ,  $E \sim 1\text{GPa}$ ,  $\gamma \gg \gamma'$ , then  $\alpha \sim 1$ , the domain size is the magnitude of clay platelet size, which is similar to the diameter of the domains: 400-600 nm (TEM)
- Larger  $\gamma$ , smaller  $r$ , more efficient compatibilizing.



# • Nanoparticles in Blends



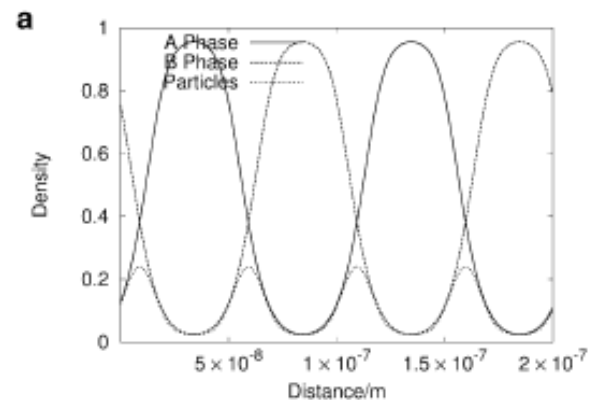
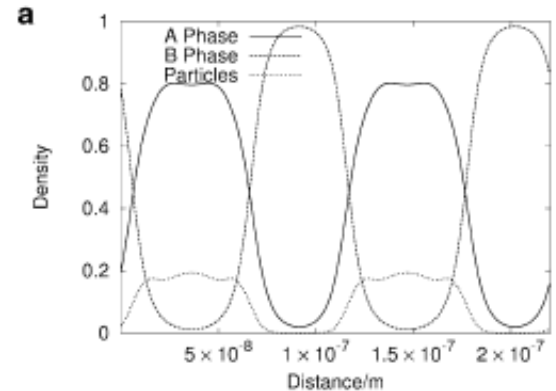
VS.



NP Partition into dPMMA

NP Segregation to interface

Chung, et. al., Nano Lett., 2005, 5(10), 1878-1882.



Buxton, et. al., Macromolecules., 2003, 36, 963.

Nanoparticles can stay in one phase or segregate to the interface

# • Simulation parameters

---

- $\delta$  was introduced to enhance repulsive interactions between the monomers. When  $\delta < 1$ , repulsion increases, leading to phase separation.

$$V(r) = 4\epsilon \left[ \left( \frac{\sigma}{r} \right)^{12} - \delta \left( \frac{\sigma}{r} \right)^6 \right]$$

- The simulation box was held at  $2L_x = 2L_y = L_z = 32\sigma$ .
- The temperature of the simulations was held constant at 1.1 ( $T_g \approx 0.5$ ).
- The temperature of the system was dissipated by the two walls.
- Before shear, the system was equilibrated to avoid any residual stresses.
- Attractive force between polymer and filler was fixed with  $\epsilon_{fp} = 2.0$  for both A and B polymers ( $N = 64$ ).

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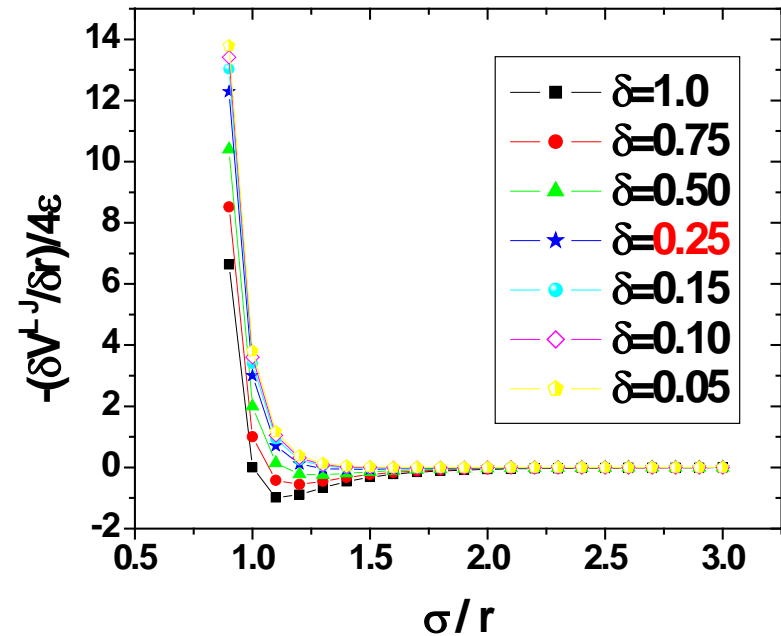
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# • Simulation parameters

- We manipulated the system by controlling values of:
  - filler size –  $s$
  - filler concentration –  $\phi_f$
  - interaction parameter –  $\delta$
  - wall velocity –  $v$

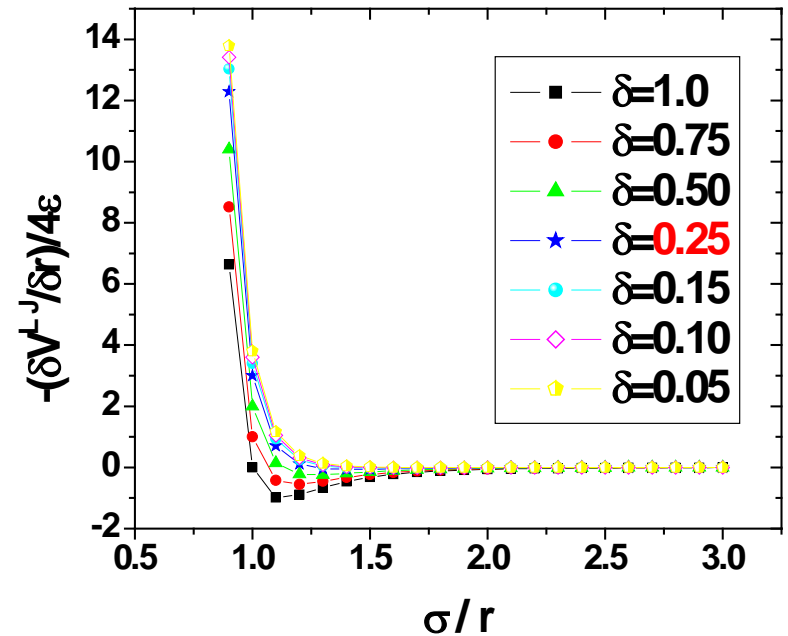
$s$	$\phi_f$	$v$	$\delta$
0.25	0.02	0.12	0.10
1.00	0.05	0.24	0.25
		0.48	0.50
			0.75



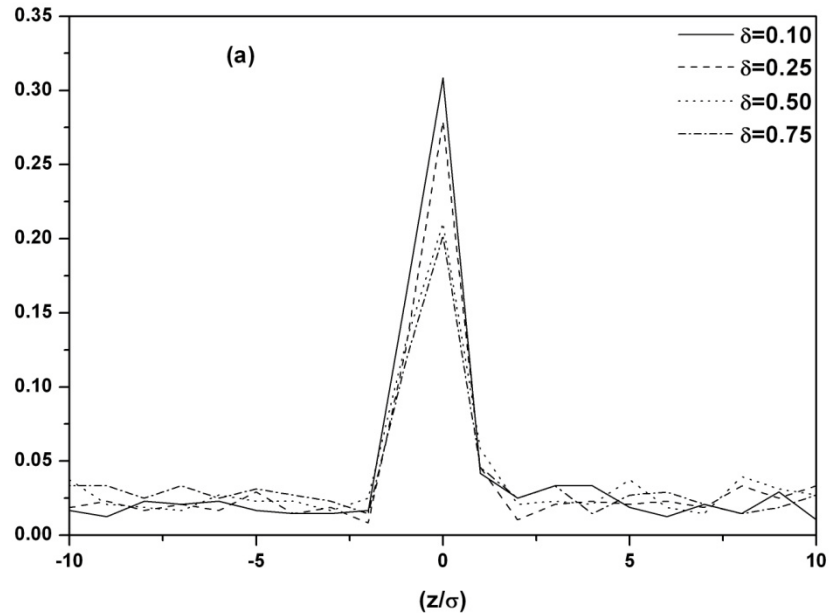
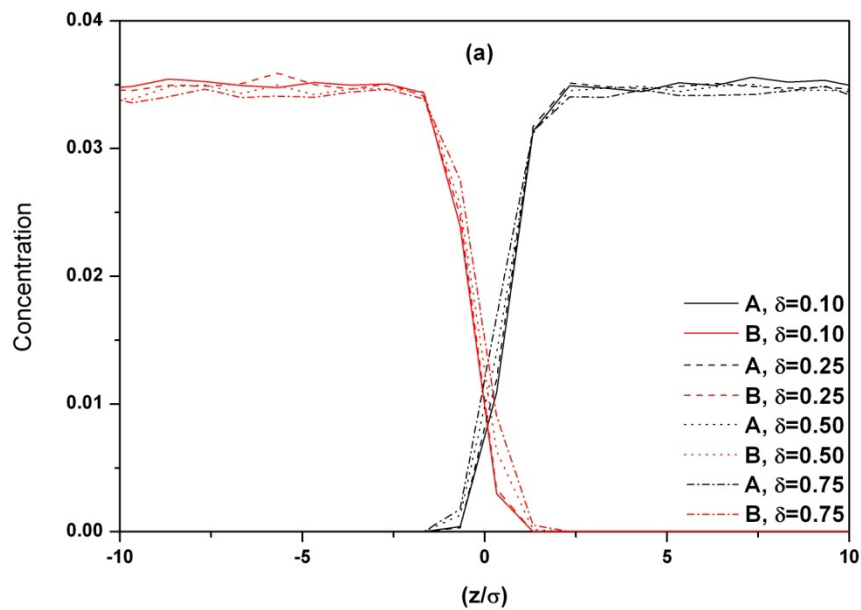
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			0.75



# Equilibrium profiles

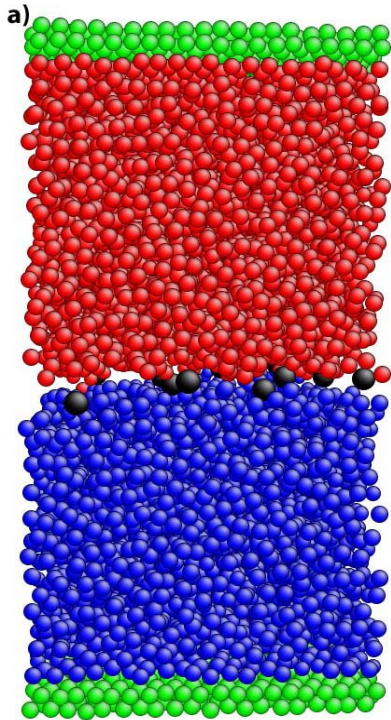


- Nanoparticle segregation increases with increase in repulsion between phases

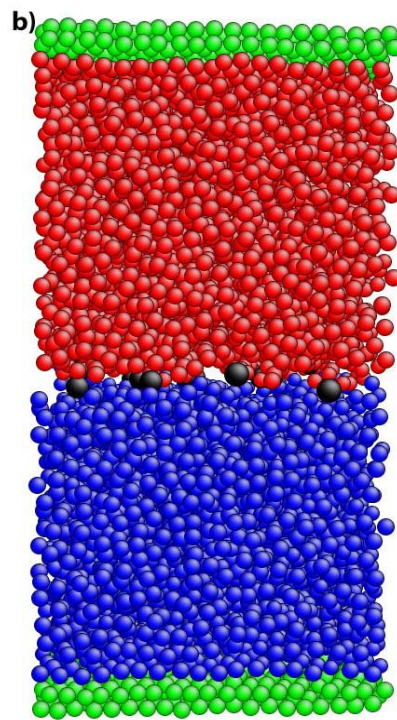


# Creating polymer blends

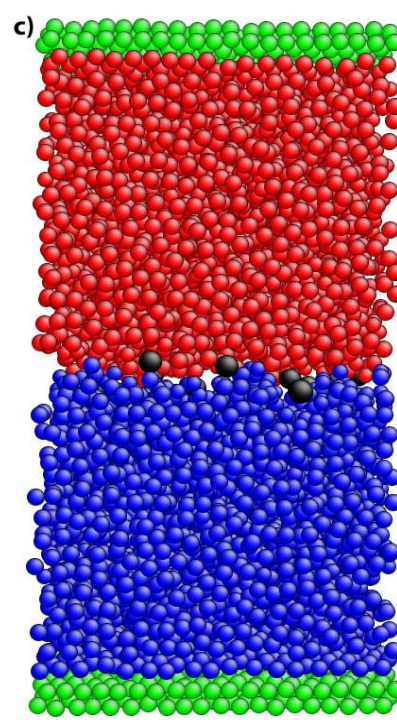
By adjusting the  $\delta$  term, we were able to force varying degrees of phase separation.



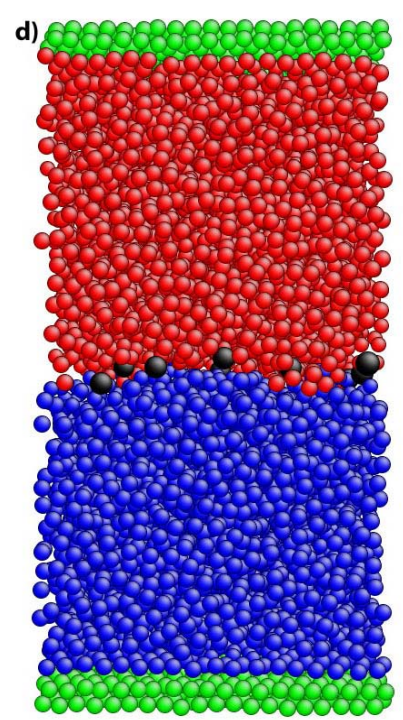
(a)  $\delta=0.10$



(b)  $\delta=0.25$



(c)  $\delta=0.50$

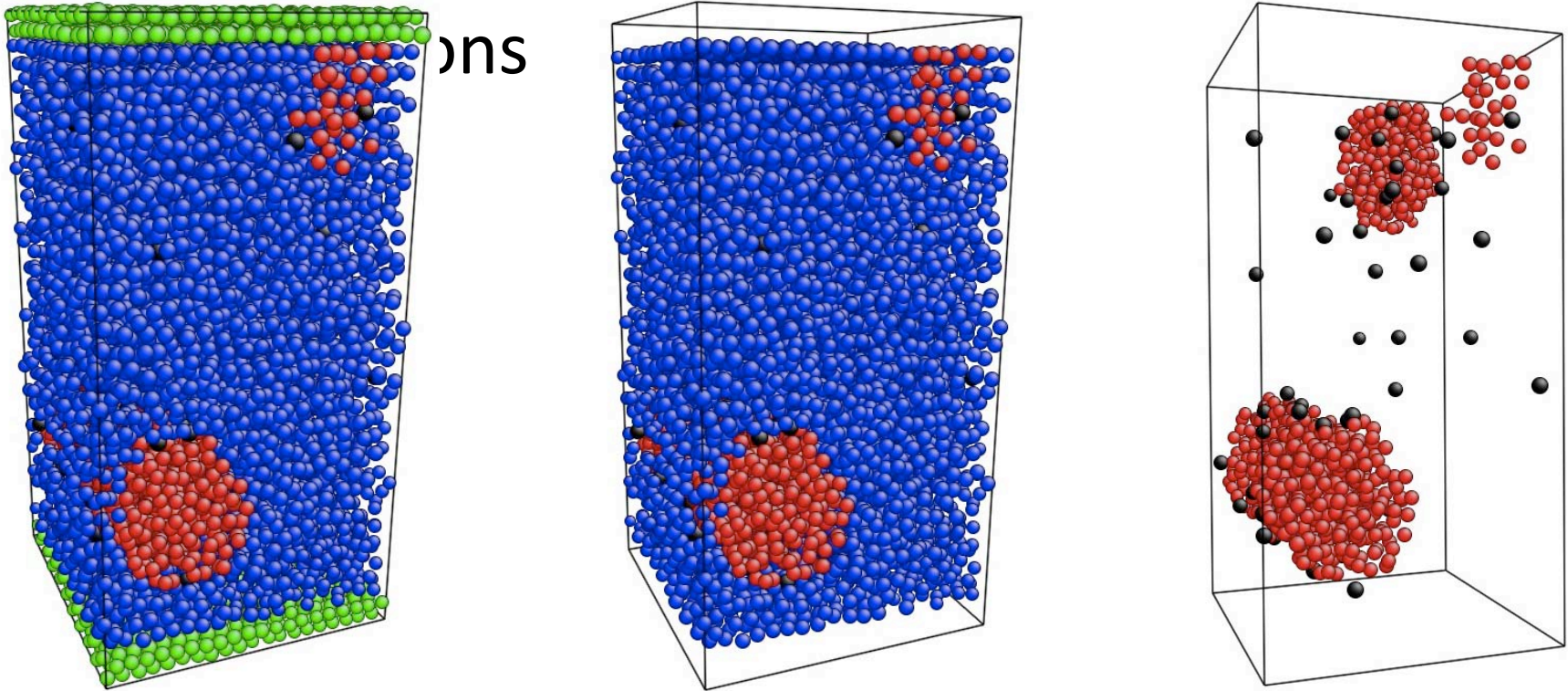


(d)  $\delta=0.75$



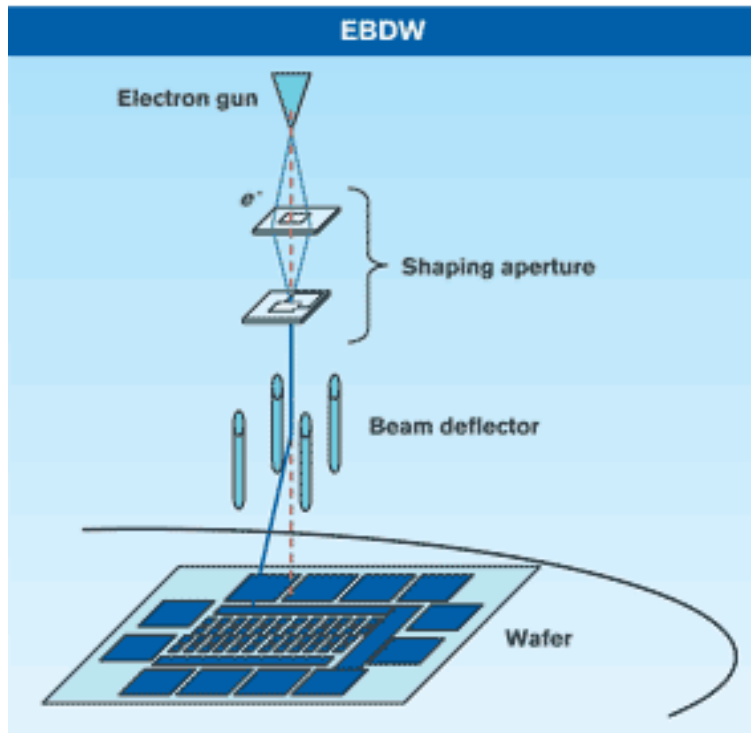
# Non planar interfaces

- Fillers can also segregate even if the interface is not planar -- solar cell

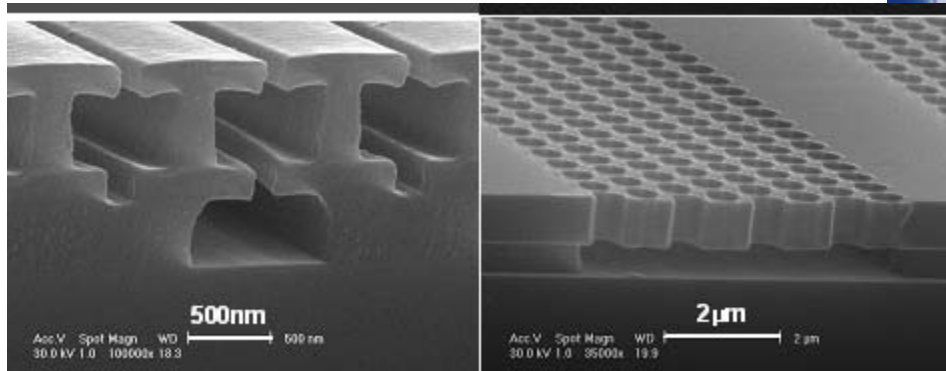


# E-Beam Lithography

## E-Beam Direct



- One wafer throughput
- Slow: Up to 150 hours to process.
- Ideal for complex patterns
- Research vs commercial applications

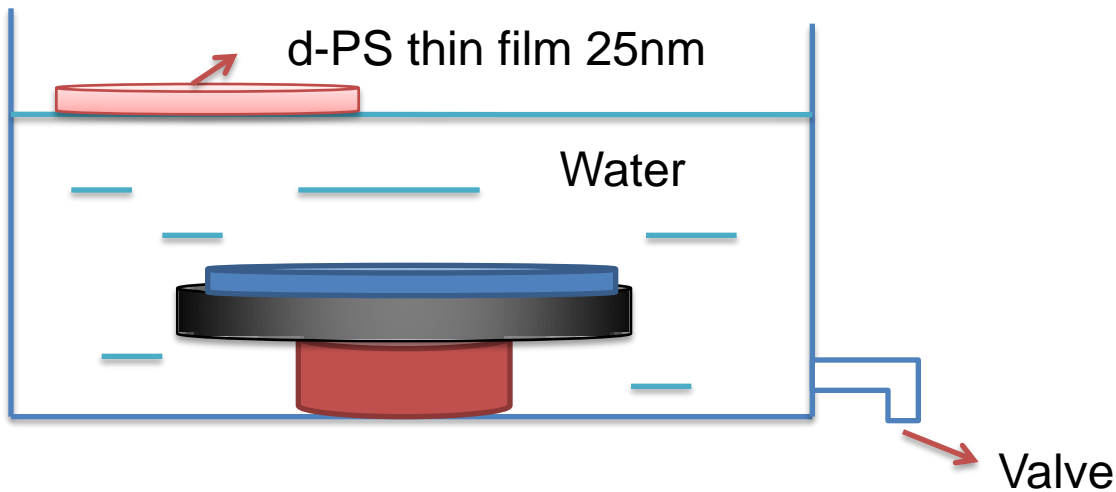


# Sample Preparing

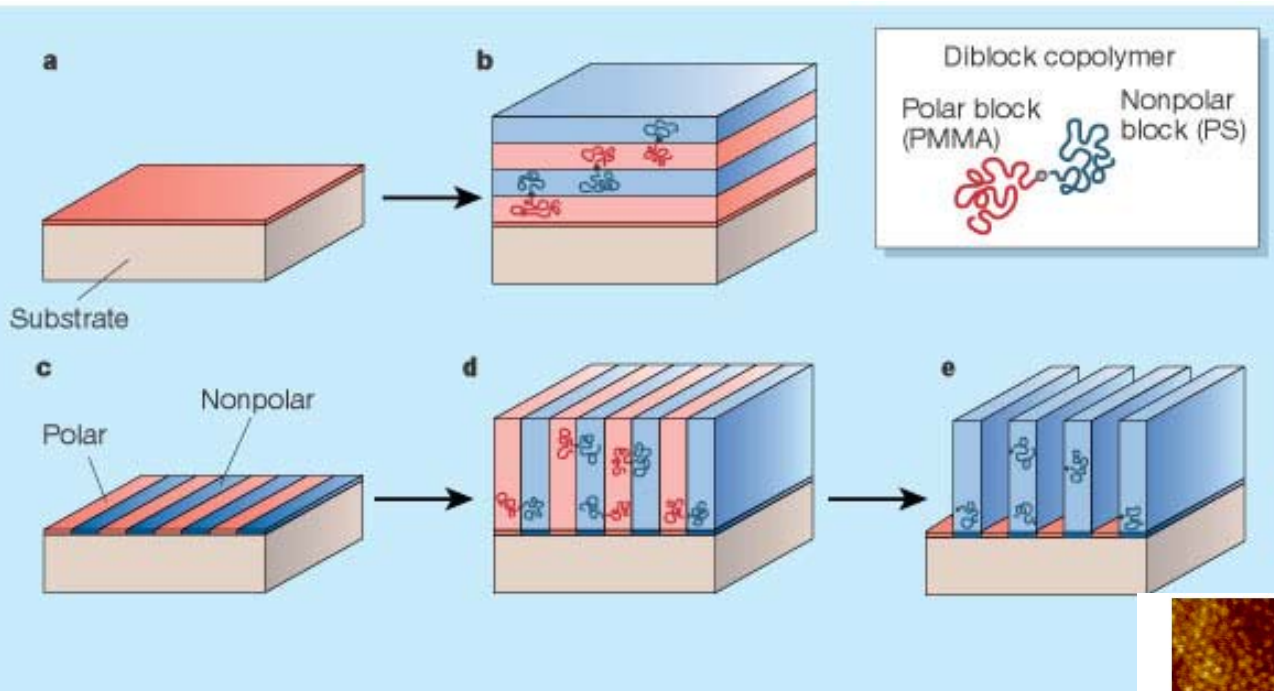
## Spin Casting



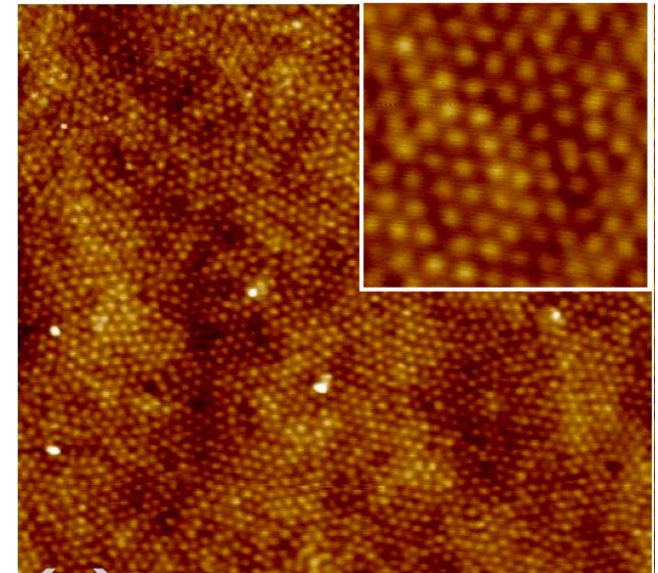
## Floating



# Polymer self assembly

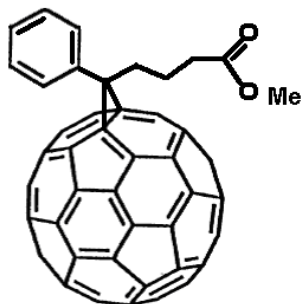


Richard Register, Nature 2004



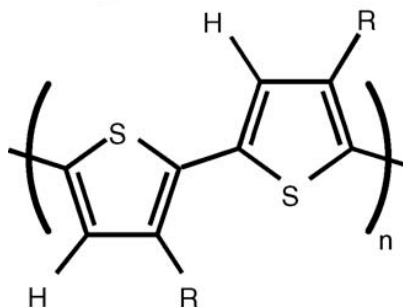
# Materials and Methods

**PCBM**



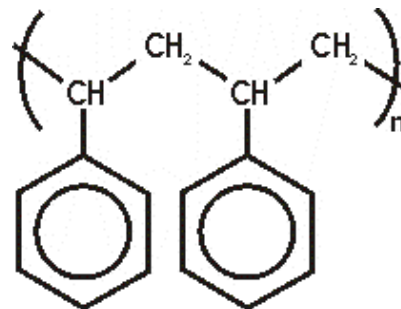
American Dye Source

**P3HT (R=C<sub>6</sub>H<sub>13</sub>), 32 kD**



American Dye Source

**PS, 65 kD**



Pressure Chemical

**Solution preparation:**

1 – 8 wt% polymer and PCBM in chlorobenzene with varying ratio by wt% depending on experiment

**Thin film preparation:**

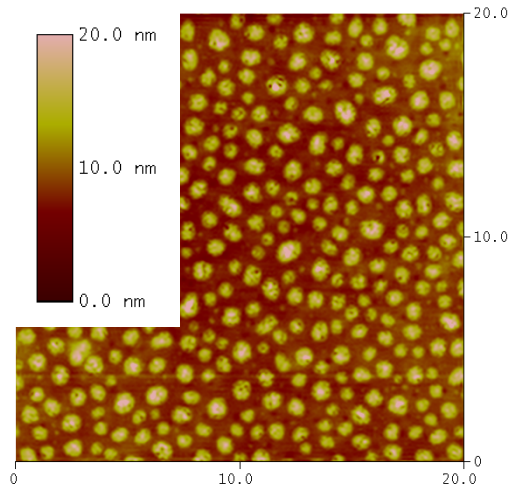
Spin casting method on hydrophilic and hydrophobic Si, copper TEM grids, glass slides

**Thin film analysis:**

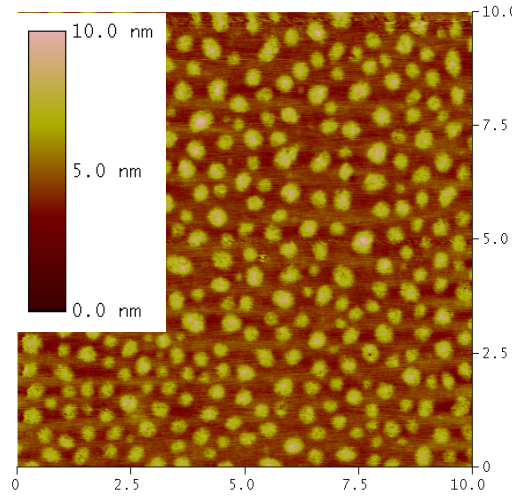
AFM, TEM



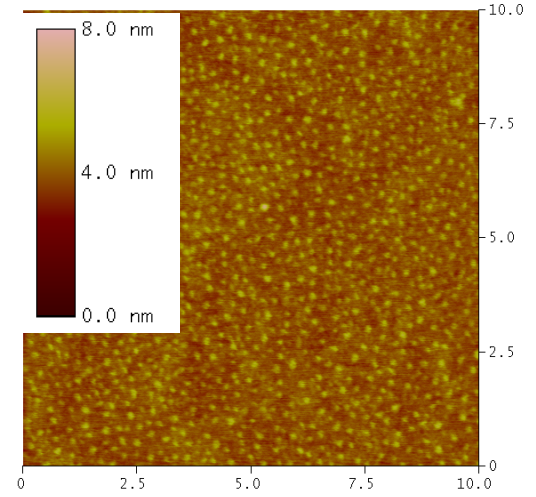
# 14:1 PS:P3HT Surface Morphology via AFM



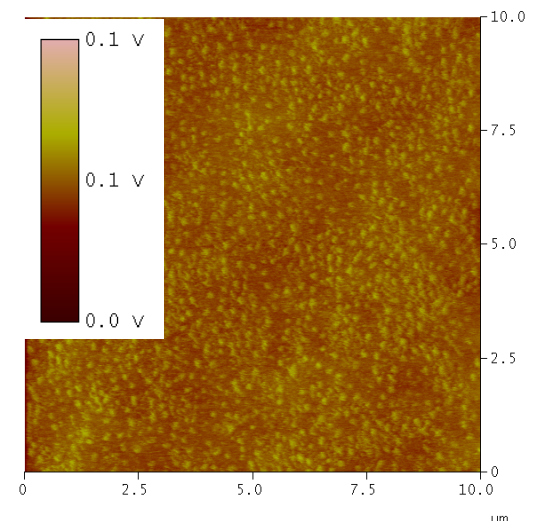
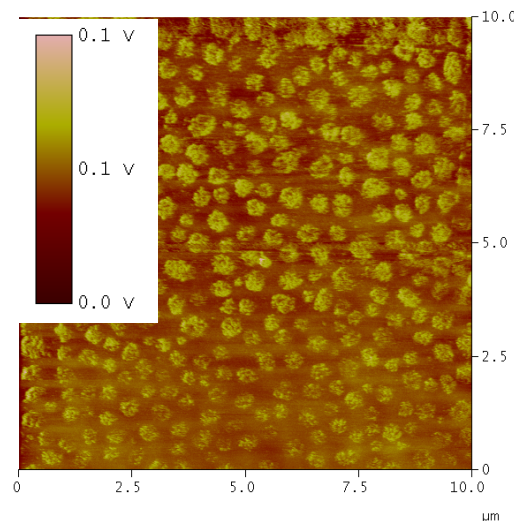
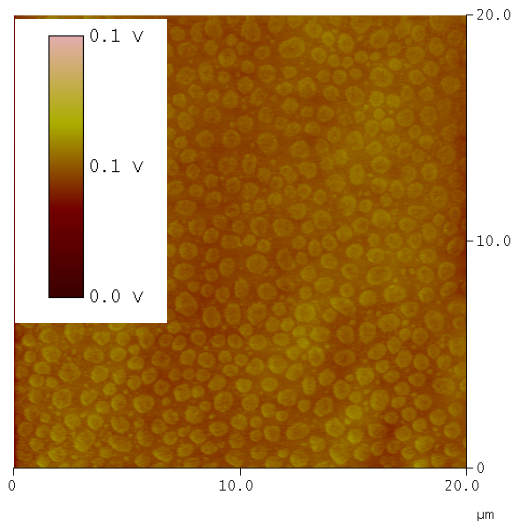
2500 RPM – 7.5 wt%



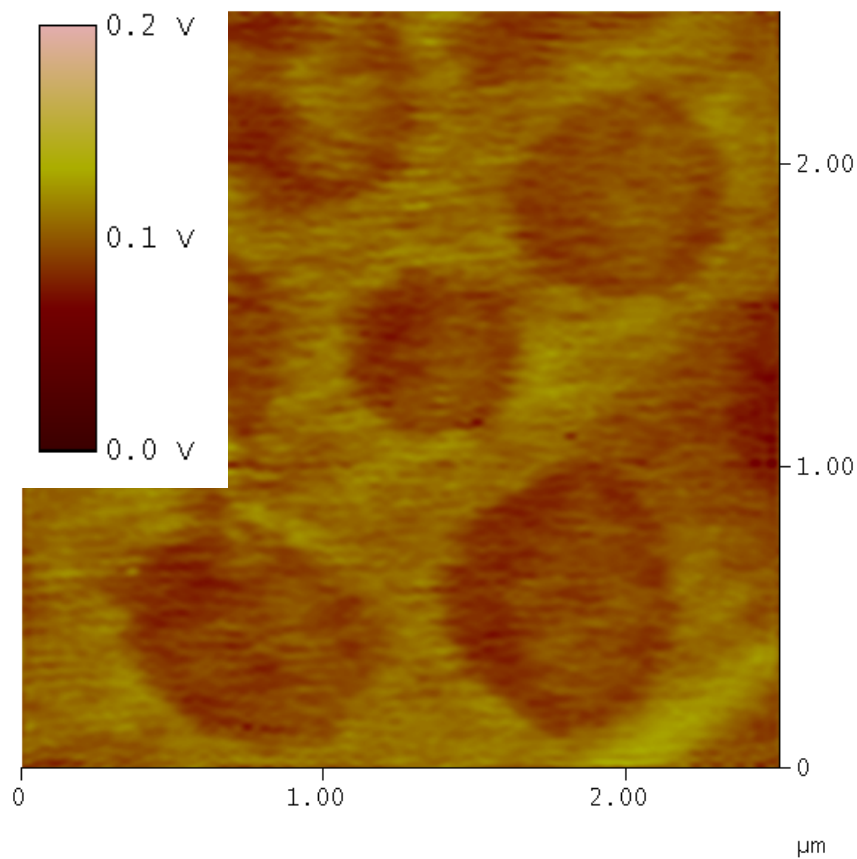
4000 RPM – 7.5 wt%



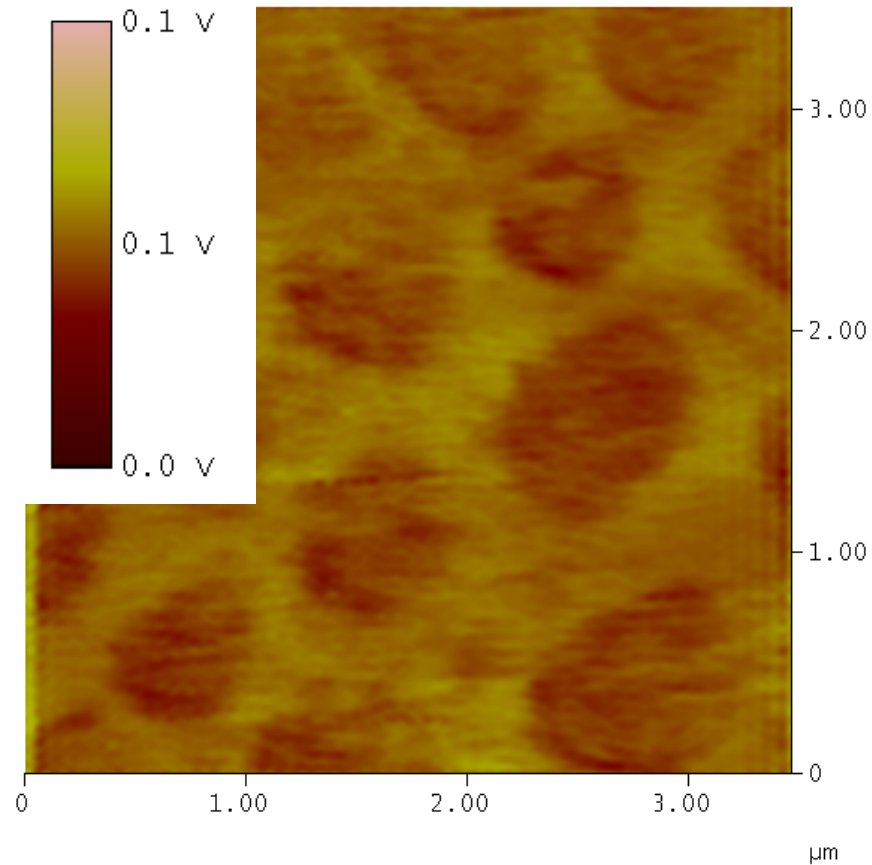
2500 RPM – 3.75 wt%



# 14:1:1 PS:P3HT:PCBM Lateral Force AFM



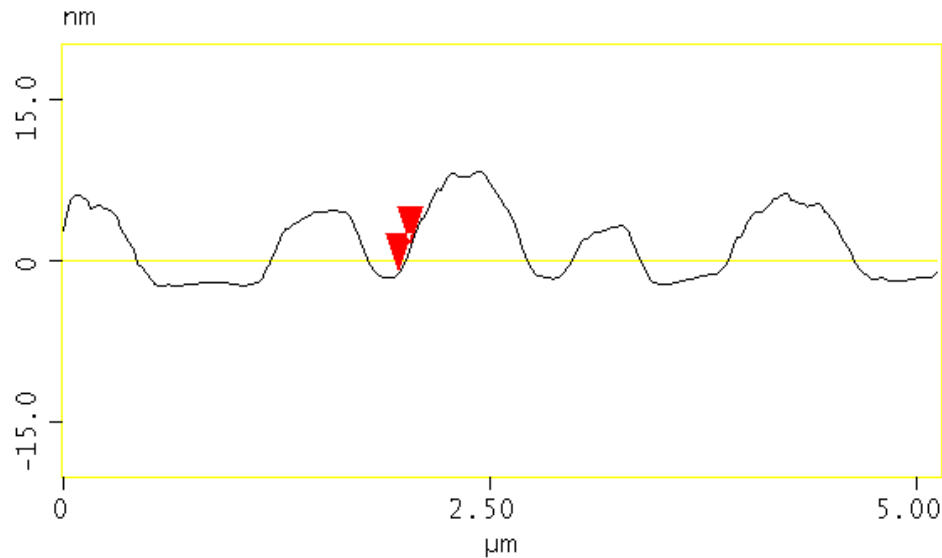
With PCBM



Without PCBM



# Polymer-polymer interfacial tension from AFM contact angle measurement



Surface distance	59.090 nm
Horiz distance(L)	59.052 nm
Vert distance	2.063 nm
Angle	2.001 °

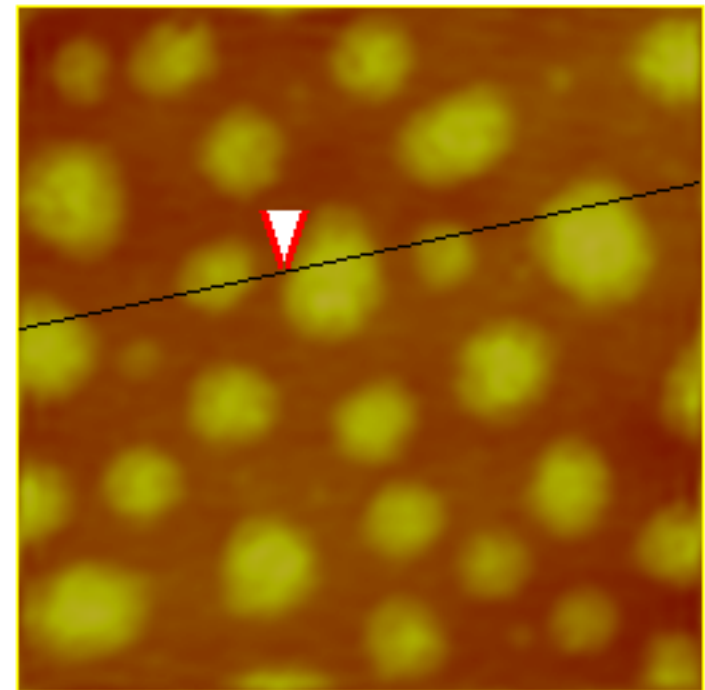
Solid-liquid interface:

$$\gamma_{\text{PS/P3HT}} = \gamma_{\text{PS}} - \gamma_{\text{P3HT}} \cos \theta$$

$$\gamma_{\text{PS}} = 40.6 \text{ dyn/cm}$$

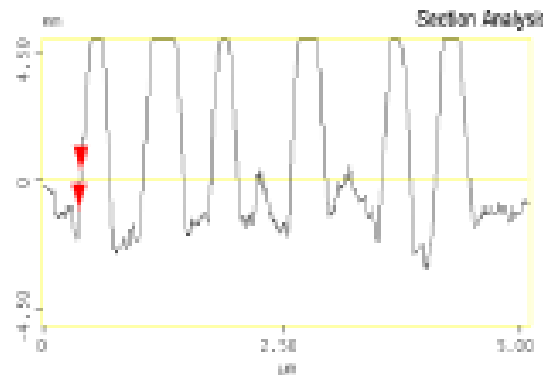
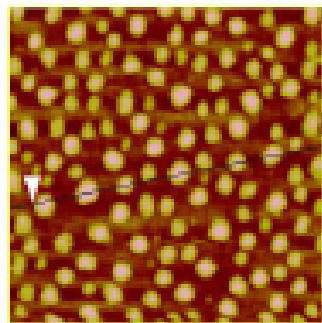
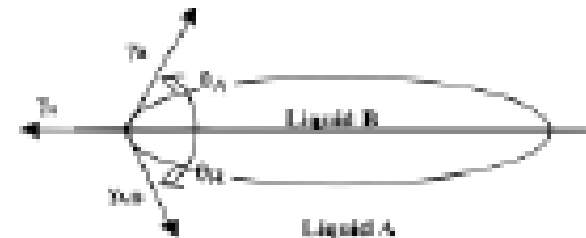
$$\gamma_{\text{P3HT}} = 36 \text{ dyn/cm}$$

$$\gamma_{\text{PCBM}} = 50.2 \text{ dyn/cm}$$



# Interfacial energies from Contact angle goniometry

$$\gamma_A - (\gamma_{A/B} + \gamma_B \cos \theta_A) = 0;$$



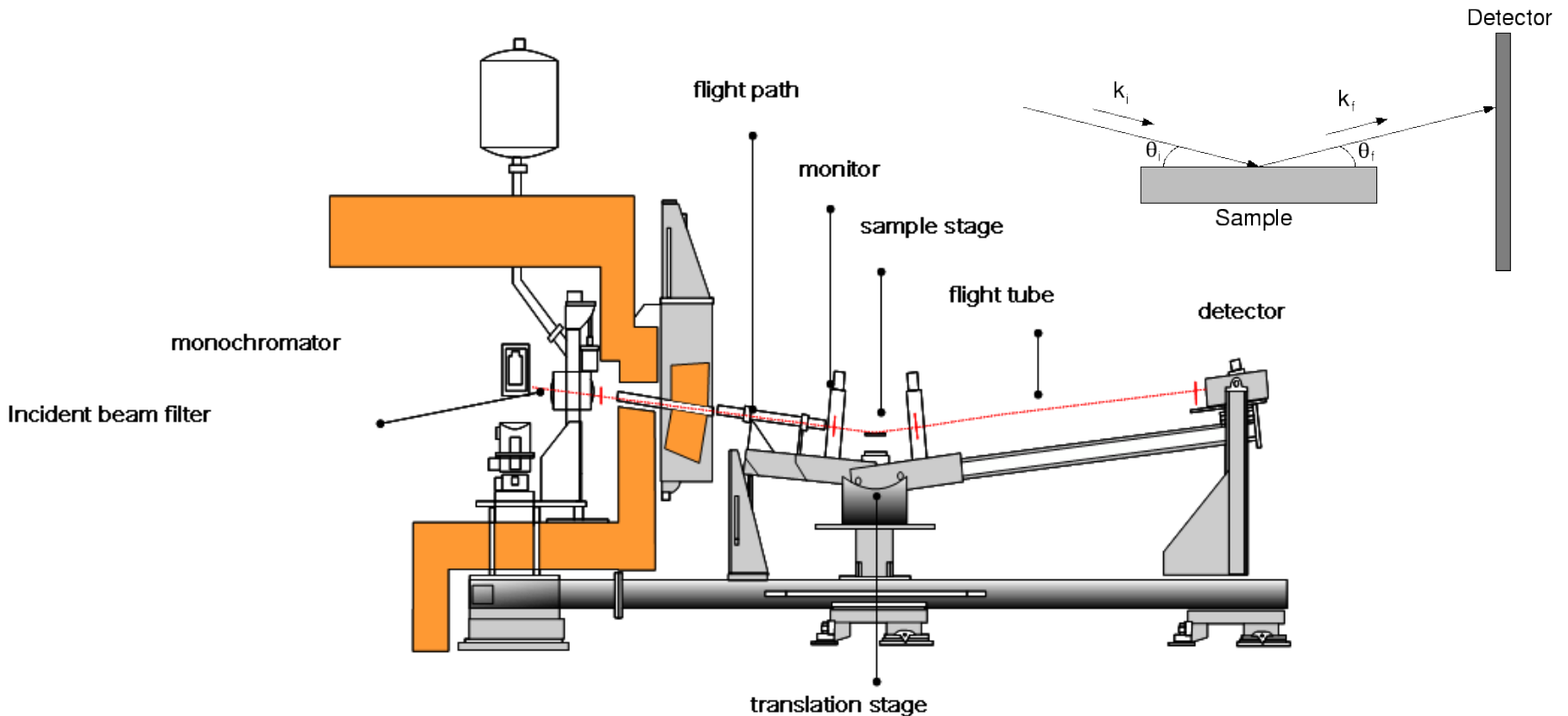
$$\gamma_A = 40.2 \text{ dyn/cm} \quad \theta_A = 3.533$$

$$\gamma_B = 36.0 \text{ dyn/cm}$$

$$\gamma_A - (\gamma_{A/B} + \gamma_B \cos \theta_A) = 0$$

Sample Description	Without PCBM				With PCBM			
	Contact Angle ( $\theta$ )	Interfacial Tension $\gamma_{A/B}$ (dyn/cm)	Domain Length (nm)	Thickness (nm)	Contact Angle ( $\theta$ )	Interfacial Tension $\gamma_{A/B}$ (dyn/cm)	Domain Length (nm)	Thickness (nm)
62 K $M_w$ PS: P3HT	$3.89 \pm 0.775$	4.283	$246 \pm 8.9$	$84.4 \pm 6.87$	$2.72 \pm 1.062$	4.241	$260 \pm 29.0$	$75.7 \pm 2.84$
123 K $M_w$ PS: P3HT	$7.49 \pm 1.498$	4.507	$295 \pm 16.8$	$96.8 \pm 8.00$	$2.86 \pm 0.352$	4.245	$295 \pm 55.4$	$97.8 \pm 4.79$

# Neutron Reflectometer\*



\*Thanks Dr. Sushil Satija, Dr. Bulent Akgun from NIST Center for Neutron Research these two schemes come from NCR's website  
<http://www.ncnr.nist.gov/instruments/ng7refl/instrumentfeatures.html> and  
[http://www.ncnr.nist.gov/programs/reflect/NR\\_article/index.html](http://www.ncnr.nist.gov/programs/reflect/NR_article/index.html)

# Helfand-Tagami theory

$$\sigma = \left[ \frac{a^2}{3\pi\chi} + \frac{1}{4\pi a\rho} \sqrt{\frac{6}{\chi}} \ln \left( \frac{q_{\max}^2}{q_{\text{coh}}^2 + q_{\min}^2} \right) \right]^{1/2}$$

$$a \approx 6.7 \text{ \AA}$$

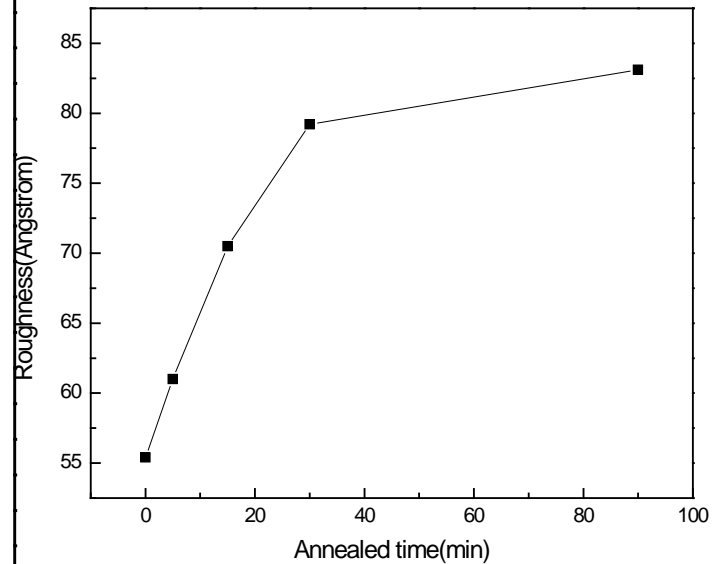
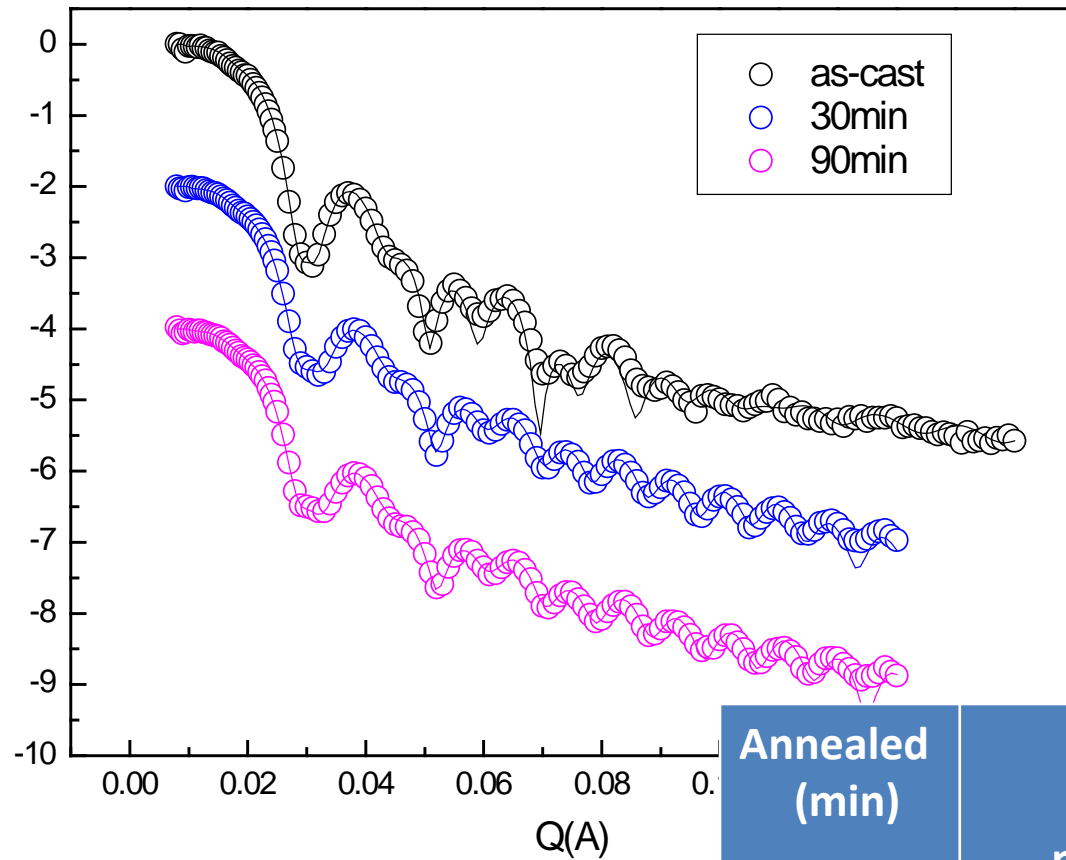
Interfacial tension between polymers at equilibrium point is 83 Å

Flory-Huggins interaction parameter between the two polymers:

$$\chi \approx 6.92 \times 10^{-4}$$

$$\left( \gamma_{\text{INT}} = \left( \frac{kT}{a^2} \right) \sqrt{\frac{\chi}{6}} \right)$$

# Neutron Reflectivity

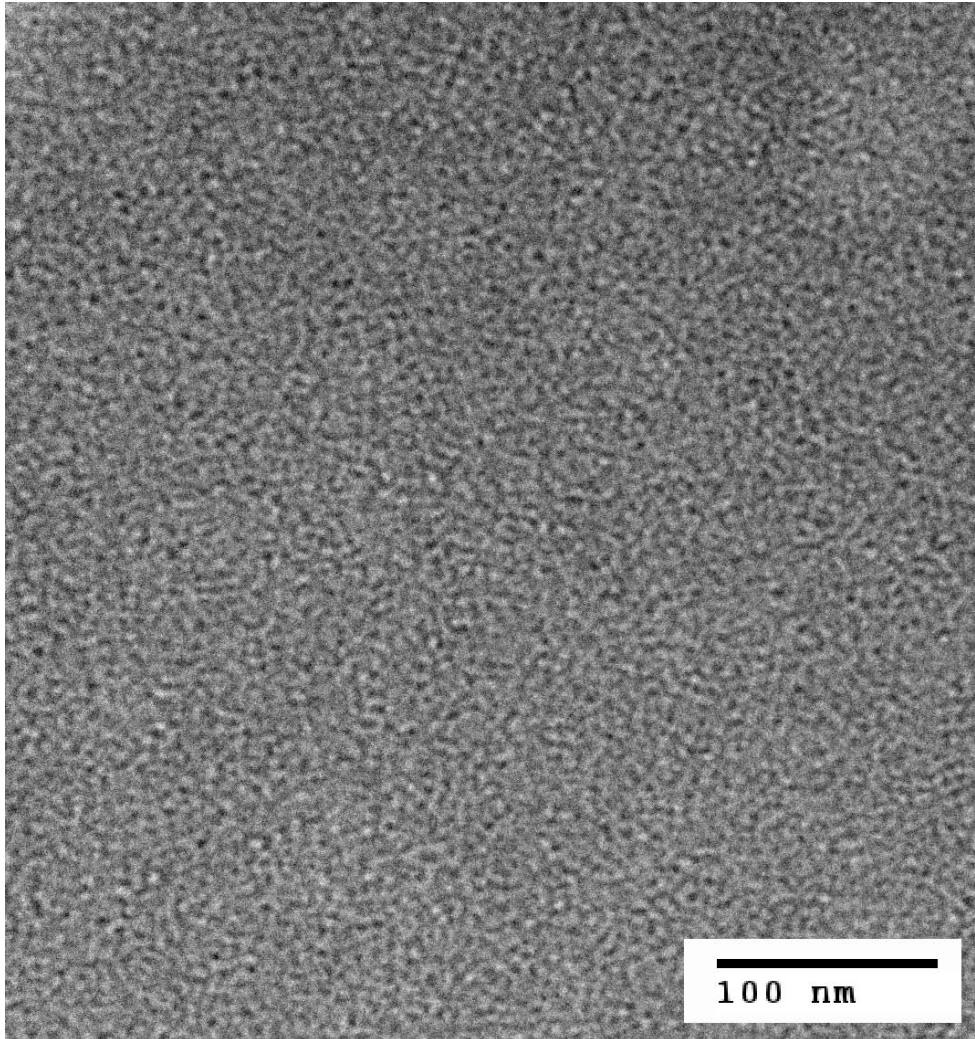


Annealed (min)	Roughness between polymers (Å)	Thickness of PS(Å)	Thickness of P3HT(Å)
0	55.4	265.5	443.2
5	61.0	259.9	439.9
15	70.5	259.7	443.9
30	79.2	260.2	440.0
90	83.1	257.2	428.4

# PCBM Effect on PS:P3HT Interfacial Tension

Sample	Annealed	PCBM	Substrate	Contact Angle	$\gamma_{\text{PS/P3HT}}$
14:1 PS:P3HT	72 hr	No	hydrophilic	1.32	<u>4.61</u>
14:1 PS:P3HT	72 hr	No	hydrophobic	1.508	<u>4.612</u>
14:1 PS:P3HT	0 hr	No	Hydrophilic	1.251	4.609
14:1 PS:P3HT	0 hr	No	Hydrophobic	1.1952	4.608
14:1:1 PS:P3HT:PCBM	0 hr	Yes	Hydrophilic	1.441	4.610
14:1:1 PS:P3HT:PCBM	0 hr	Yes	Hydrophobic	1.156	4.607
14:1:1 PS:P3HT:PCBM	72 hr	Yes	Hydrophilic	0.936	<u>4.605</u>
14:1:1 PS:P3HT:PCBM	72 hr	Yes	hydrophobic	0.848	<u>4.604</u>

# PCBM nanoparticle distribution in P3HT



80 kV electron beam energy

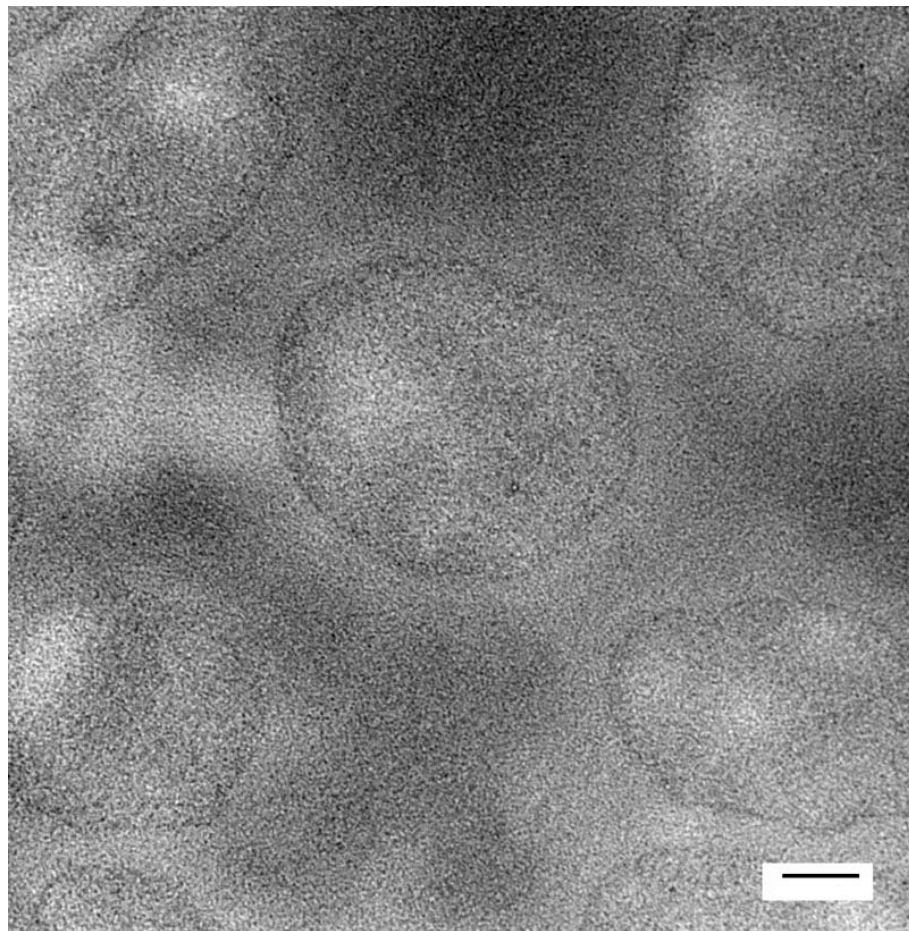
1:1 PCBM:P3HT by weight at 1 wt% in chlorobenzene

Spin cast at 2500 RPM onto glass

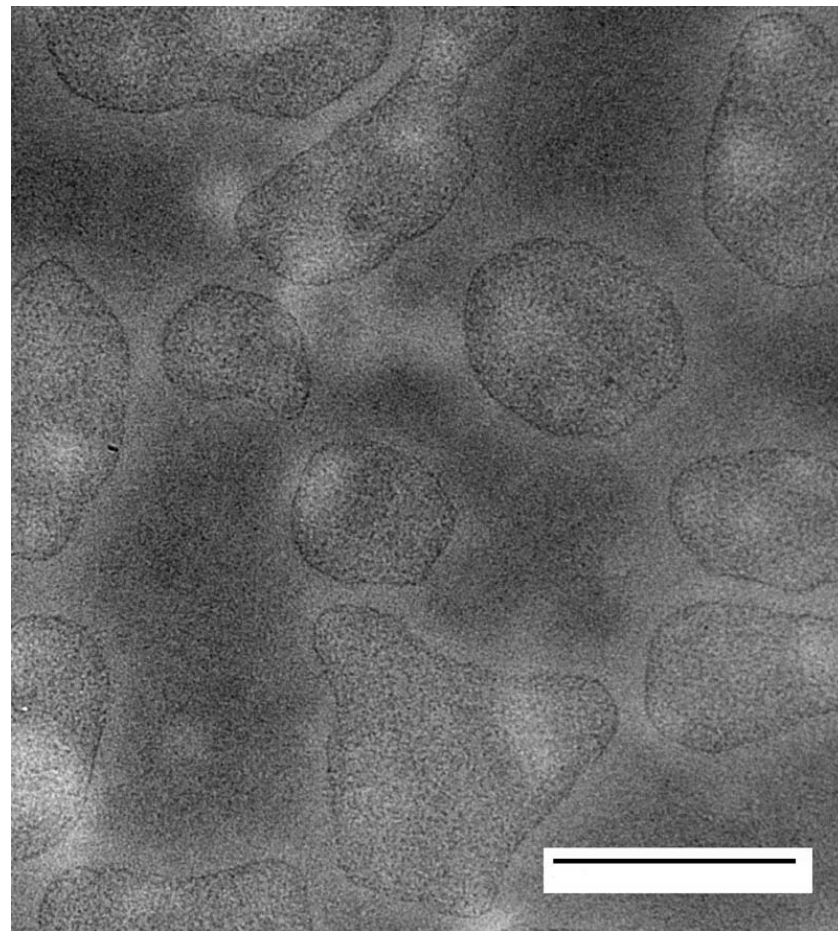
Floated from water surface onto copper TEM grids



# PCBM distribution in PS:P3HT



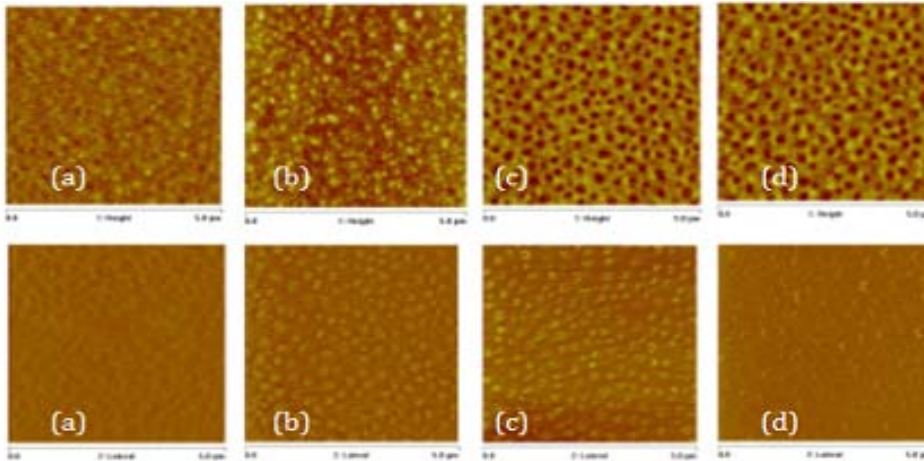
Scale bar = 100 nm



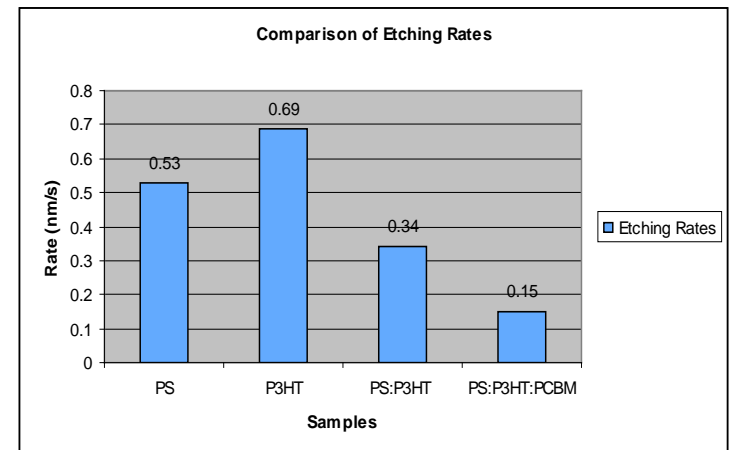
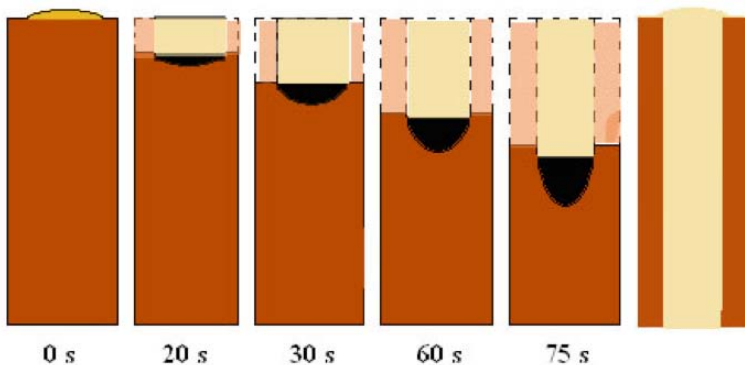
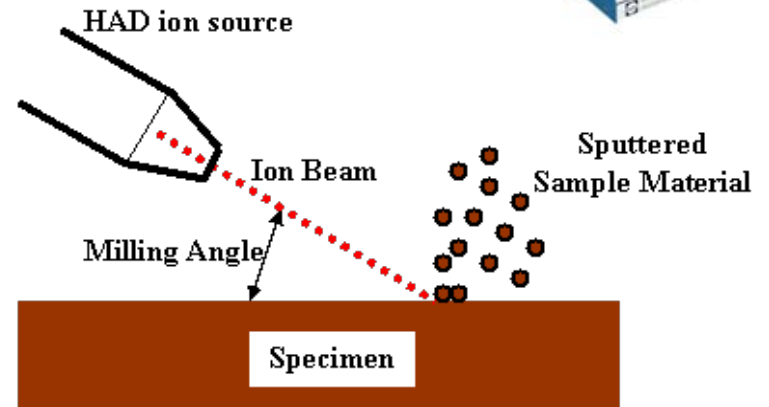
Scale bar = 500 nm

1 wt% 1:1:0.2 PS:P3HT:PCBM in chlorobenzene, spin cast at 2500 RPM onto glass, floated from water onto copper TEM grids

# 3D: Columnar Structures



Sputtering Technique:



# Summary

1. A solar cell structure based on nanoparticle confinement in polymer blend thin films was proposed
2. PCBM nanoparticles did not prefer either polymer phase
3. The particles reduced the interfacial tension between the two polymers – we conclude that they are drawn to the interface.
4. PCBM was confined to the polymer-polymer interface in a PS:P3HT blend film to form a conductive pathway

Fabricate the Device and Test it!